

# ALABAMA DEPARTMENT OF TRANSPORTATION

DATE: January 22, 2018

Special Provision No. 18-0222

EFFECTIVE DATE: May 1, 2018.

SUBJECT: Sign Materials.

Alabama Standard Specifications, 2018 Edition, SECTION 880 shall be modified as follows:

## SECTION 880 SIGN MATERIALS

### 880.04 Sign Supports.

#### (a) Ground Mounted Sign Supports.

*Item 880.04(a)4 shall be replaced with the following:*

#### 4. Bolts, Nuts, Washers and Miscellaneous Hardware.

High strength bolts, nuts, and washers shall meet the requirements of Article 836.33. Bolts, nuts, and washers other than high-strength shall meet the requirements of ASTM A 307 for bolts and the appropriate requirements noted in Subarticle 836.33(a) for nuts and washers.

All bolts, nuts, and washers shall be galvanized utilizing zinc in accordance with the provisions of **ASTM B695 Class 50**. Other miscellaneous hardware shall be galvanized in accordance with ASTM A 153, Class B.