

# ALABAMA DEPARTMENT OF TRANSPORTATION

DATE: January 22, 2018

Special Provision No. 18-0223

EFFECTIVE DATE: May 1, 2018.

SUBJECT: Structural Materials for Traffic Control Devices and Highway Lighting.

Alabama Standard Specifications, 2018 Edition, SECTION 891 shall be modified as follows:

## SECTION 891 STRUCTURAL MATERIALS FOR TRAFFIC CONTROL DEVICES AND HIGHWAY LIGHTING

### 891.02 Steel.

#### (c) Overhead Roadway Sign Structures.

*The second paragraph shall be replaced with the following:*

All components of the structure assembly shall be galvanized with zinc after fabrication in accordance with AASHTO M 111 and **ASTM B695 Class 50**, for fasteners. Hollow sections shall be galvanized on both exterior and interior surfaces. Closed hollow sections shall have appropriate sized galvanizing vent holes at each end of a member. Damage to galvanization or any bare areas developed before or during erection shall be painted with two coats of approved galvanizing coating in accordance with Article 855.15.