

ALABAMA DEPARTMENT OF TRANSPORTATION

Bureau of County Transportation

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Robert Bentley Governor

John R Cooper Transportation Director

August 25, 2016

MEMORANDUM 2016-09

To:

County Engineers

Cc:

Regional County Transportation Engineers

From:

D.E. (Ed) Phillips, Jr., P.E., State County Transportation Engineer

RE: Pavement Preservation Policy

Please find attached the revised ALDOT County Road Design Policy. This revision involves the creation of a new Pavement Preservation project type, scope of work and associated procedures. This new project type was identified and criteria set by an ALDOT/ACEA working group. Due to its limited scope of work, projects meeting these criteria warrant a streamlining of previous procedures. The new Policy will take effect as of this date, with the initial submission of projects not currently in the system, beginning with the new project initiation procedure.

Please read through this Policy carefully as many procedures for the new Pavement Preservation projects differ dramatically from existing 3R procedures. Please feel to contact this office should you have any questions or comments.

DEP/dep

Cc:

Mr. John R. Cooper, Transportation Director

Mr. Don T. Arkle, Chief Engineer

Mr. Ed Austin, Assistant Chief Engineer, Policy and Planning

Mr. Sonny Brasfield, Executive Director, ACCA

File

ALABAMA

Department of Transportation

County Road Design Policy

Proposed By ACEA	*
Mul hu	<i>5/10/16</i> Date
Adopted by the Association of County Engineers of Alabama	Date
Ray Long	8/16/16
Adopted by the Association of County Commissions of Alabama	Date '
Recommended for Approval	
Dan Pany	8/16/16
President of the Association of County Engineers of Alabama	Date
Ray Long	8/16/16
President of the Association of County Commissions of Alabama	Date
	8/22/16
ALDOT State County Transportation Engineer	Date
Approved	
1 Tall	81-1/11
ALDOT Chief Engineer	

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Design speed for Pavement Preservation projects shall be defined as the selected speed for the roadway determined by analyzing factors such as average speed, posted speed, or roadway geometric features along with a review of accident data.

Chapter 6 Design Criteria for Resurfacing, Restoration and Rehabilitation (3R) (All Traffic Volumes with Design Speeds 45 MPH or Less)

Design speed for 3R projects shall be defined as the selected speed for the roadway determined by analyzing factors such as average speed, posted speed, or roadway geometric features along with a review of accident data.

Chapter 7 Design Criteria for New Roadways and Bridges with Traffic Volumes Less Than 2,500 ADT Designed for 45 MPH or Less

Design speed for this chapter shall be defined by AASHTO's A Policy of Geometric Design of Highways and Streets.

Chapter 1 Design Policies

These design criteria have been approved by the State of Alabama Department of Transportation for county roads for projects which qualify for and are actually funded through the Alabama Department of Transportation.

All projects approved by and funded through the Alabama Department of Transportation must be designed and constructed according to these criteria.

These criteria shall not apply to any roads not funded through the Alabama Department of Transportation.

Industrial Access Projects must meet the minimum cross sections of 1600-2500 ADT regardless of actual design ADT, unless the design ADT is greater than 2500, then AASHTO criteria will apply.

Transportation Research Board (TRB) Special Report 214 shall be used as a guide for Pavement Preservation projects and Resurfacing, Restoration and Rehabilitation (3R) projects designed for 50 MPH or greater. If the recommended minimum geometric design values contained in TRB 214 are met, and the accident history and traffic counts are documented, then no design exception is required.

Pavement Preservation projects designed for 45 MPH or less shall refer to Chapter 5 of the *Alabama Department of Transportation County Road Design Policy*.

3R projects designed for 45 MPH or less shall refer to Chapter 6 of the *Alabama Department of Transportation County Road Design Policy*.

The design of new roadways and bridges with **design traffic counts of 2,500 ADT or more, or a design speed of 50 MPH or greater** will be based on the AASHTO publication, *A Policy on Geometric Design of Highways and Streets, current edition*. Chapter V will apply to all local roads and streets; Chapter VI will apply to all collector roads. Other sections of this book are also applicable to these projects.

New roadways and bridges having less than 2,500 design year ADT designed for 45 MPH or less will be based on Chapter 7 of the *Alabama Department of Transportation County Road Design Policy*. All design criteria will be based on the future (i.e., 20 year) ADT.

Any feature not meeting the above standards must be approved by the State County Transportation Engineer as a design exception.

Chapter 2

Clear Zone Requirements

The following is given as guidance for clear zones and treatment for slope and drainage structure protection for different type projects:

NEW ROADWAYS AND BRIDGES WITH DESIGN TRAFFIC COUNTS BELOW 2,500 ADT DESIGNED FOR 45 MPH OR LESS.

The suggested clear zone width is shown in Chapter 7 of the Alabama Department of Transportation County Road Design Policy.

NEW ROADWAYS AND BRIDGES WITH DESIGN TRAFFIC COUNTS OF 2,500 ADT OR MORE OR DESIGNED FOR 50 MPH OR GREATER.

The suggested clear zone width is shown in the American Association of State Highway and Transportation Officials publication, A Policy on Geometric Design of Highways and Streets, current edition.

Chapter 3

Scope of Work Review Requirements

Pavement Preservation Projects

The Region County Transportation Engineer or representative is required to conduct a scope of work review in company with the County Engineer or his/her representative for all projects excluding bridge replacement projects with minor or no approach work. The Bureau of County Transportation should be notified of the time and date of this review. The designer should make recommendations for design and safety improvements. The following should be addressed, if applicable:

- 1. Provide the Functional Classification of the proposed project.
- 2. Provide a brief description including the limits of the project, design speed, scope of work review date, and persons attending.
- 3. Include the present and future traffic counts, truck percentage and existing pavement width.
- 4. Specify the type and thickness of the existing pavement as well as the proposed pavement buildup and/or surface treatments. Indicate if planing is required and if yes, specify the depth of planing needed. Also state material for flushing shoulders, if applicable.
- 5. Indicate the existing shoulder width as well as the existing Right-of-Way width.
- 6. Indicate whether or not there are any existing bridges located within the project limits. Also indicate if a guardrail system and end anchors are in place. If not, specify whether or not guardrail will be installed as part of the project or as non-contract items of work. Note: Existing guardrail and end anchors at bridge approaches should be reviewed by visual inspection to determine if repair or replacement of the guardrail system is needed. Guardrail related items are addressed in "GUARDRAIL REQUIREMENTS" as shown in chapter 4 of this design policy.
- 7. Indicate if bridge width meets requirements as outlined in Chapter 5 of Alabama Department of Transportation County Road Design Policy or TRB 214, whichever is applicable. Also, indicate if bridge posting is required and if posting signs are in place.

- 8. Indicate if there are any bridge culverts located within the project limits and if so, provide the BIN, begin & end culvert station, skew angle and the overall bridge culvert width. Also, indicate whether or not guardrail is in place as well as if guardrail installation in required.
- 9. Determine if there is a railroad crossing within the project limits or adjacent to the project. If yes, see section 8 of the current edition of ALDOT's "Procedural Guidelines for County Projects".
- 10. Indicate whether or not there any existing sidewalks, pedestrian or school crossings, or other features within the project limits that will require upgrading to meet the <u>Americans with Disabilities Act</u>. If so, specify the general location and general description of the required upgrades.
- 11. Determine if there is any evidence of any informal bicycle/pedestrian activities within the project limits or the surrounding area that would require accommodations.
- 12. Determine if any non-contract items of work will be performed by the county and if so, specify the type of work.

The scope of work, as prepared by the county, shall be furnished to the Region allowing ample time for approval by both the Region and Bureau of County Transportation; conducting the PS&E review; and having the final plans received by the Region and sent to the Bureau of County Transportation at least <u>10</u> weeks prior to the anticipated letting date.

3R Projects

A detailed scope of work is essential with these 3R guidelines and should include recommendations for eliminating any unusual condition which may be considered hazardous.

The Region County Transportation Engineer or his/her representative is required to conduct a scope of work review in company with the County Engineer or his/her representative for all projects excluding bridge replacement projects with minor or no approach work. The Bureau of County Transportation should be notified of the time and date of this review. The designer should make recommendations for design and safety improvements. The following should be addressed, if applicable:

1. Provide a brief project description including limits of the project, scope of work review date, persons attending, and tentative letting date.

- 2. Indicate the design speed and the clear zone requirements of the section to be reviewed.
- 3. Provide the number and location of the existing horizontal and vertical curves that will not accommodate the design speed. The design speed of the existing sub-standard curves must also be included. The proposed improvements for these sub-standard curves must be indicated.
- 4. Include the accident data of the section to be reviewed. Also, show the present and future traffic counts and truck percentage.
- 5. State the width and type of the existing and proposed pavement. The general condition of the existing pavement must also be addressed. Indicate whether patching is needed and if leveling and/or planing is required for cross slope correction. Retain current slopes (without steepening side slopes) when widening lane and shoulders, unless warranted by special circumstances.
- 6. The widths and types of the existing and proposed shoulders must be shown. Indicate what type of work will need to be done to the shoulders (i.e., machine grading shoulders, additional borrow needed, etc.)
- 7. Indicate the width and condition of all existing bridges. Provide the bridge identification number (BIN) and bridge stations. NOTE: Guardrail related items are addressed in "GUARDRAIL REQUIREMENTS" as shown in chapter 4 of this design policy.
- 8. Provide a general statement concerning the length and condition of existing culverts and crossdrain pipes. Any relocation or replacement of sidedrain pipes and headwalls must also be indicated. Crossdrain pipes and culverts will only be extended as required to provide the width for the pavement and shoulders. Headwalls will be retained on existing crossdrain structures that will not require adjustment to obtain the width for the pavement and shoulders. Sidedrain pipe will be relocated as required to obtain the width for the pavement and shoulders, and slope paved headwalls provided. Headwalls will not be replaced on existing sidedrain pipe that will remain in place. Consideration will be given to replacing large vertical headwalls that are close to the pavement and are a potential hazard.
- 9. Indicate if intersection improvements are required.
- 10. Include recommendations for eliminating any unusual condition that may be considered hazardous.

- 11. Indicate any environmental considerations (e.g., wetland impact, stormwater permit, etc.). Indicate if erosion or sedimentation control items are needed.
- 12. Clearly define the work to be performed by the contractor and work performed by the county.
- 13. State the existing right-of-way width and whether right-of-way will be required.
- 14. Indicate any utility conflicts.
- 15. Determine if there is a railroad crossing within the project limits or adjacent to the project. See section 8 of the current edition of ALDOT's "<u>Procedural Guidelines for County Projects"</u>.
- 16. Indicate whether or not there any existing sidewalks, pedestrian or school crossings, or other features within the project limits that will require upgrading to meet the <u>Americans with Disabilities Act</u>. If so, specify the general location and general description of the required upgrades.
- 17. Determine if there is any evidence of any informal bicycle/pedestrian activities within the project limits or the surrounding area that would require accommodations.

The scope of work, as prepared by the county, shall be furnished to the Region allowing ample time for preparing the Project Engineering Record; completing the plans; conducting the PS&E review; and having the Construction Bureau review plans received by the Region and sent to the Bureau of County Transportation at least <u>16</u> weeks prior to the anticipated letting date.

Chapter 4

Guardrail Requirements

Projects utilizing federal aid funds **shall** require guardrail and end anchor protection at existing and proposed bridge and culvert structures in accordance with the following guidelines:

For County projects with design speeds of 45 mph or less and design year traffic of 2,500 ADT or less, the *length of need requirement is waived and the approach guardrail length is dictated by the type anchors used, applicable drawings, and warranty criteria.

For County projects with design speeds greater than 45 mph or design year traffic greater than 2,500 ADT, a 75 foot *length of need is applicable.

*Note: The "Length of Need" is defined as the total length of a longitudinal barrier needed to shield an area of concern.

For County pavement preservation projects, any guardrail that is not damaged and in good working condition shall be allowed to remain in place. Missing or unconnected bridge approach guardrail shall be included as part of the project or as non-contract items of work. All guardrail end anchors shall meet the requirements of NCHRP 230. Any new guardrail and end anchors that are to be installed on a pavement preservation project must meet the applicable guardrail length of need requirements previously listed in this chapter.

The Scope of Work review should include the following guardrail related items.

- Indicate the areas of proposed guardrail and/or end anchor placement such as on bridges or at bridge ends, culverts, and at other hazardous locations. Indicate whether there is any in place guardrail or end anchors that will need to be removed and what type, if known.
- 2. For bridges requiring guardrail work, indicate what type of barrier is across the structure (e.g., class A or class B steel beam guardrail, concrete rail, etc.). Also, provide the post spacing and the bridge clear width (curb to curb). Indicate whether the guardrail is blocked out properly or if the blockouts are to be reconfigured. A project detail sketch should be added to the plans if

blockouts are to be reconfigured. For projects where steel beam guardrail across a structure is to be replaced, the review should include the condition of the existing bolts and whether bolts are to be retained or replaced.

- 3. For culverts requiring guardrail and/or end anchor work, provide the length of parapet wall (station to station), final proposed shoulder width, distance from the outside edge of the proposed shoulder to the first edge of the parapet wall, and the approximate slope from the outside edge of the final shoulder to the first edge of the parapet wall.
- 4. Guardrail should be considered for all slopes and structures within the clear zone that do not satisfy clear zone requirements.

Chapter 5

Design Criteria for Pavement Preservation (All Traffic Volumes with Design Speeds 45 MPH or Less)

Pavement Preservation projects shall not exceed an overlay of 225 lbs/sy with less than 50% of the existing roadway requiring spot leveling. All overlays shall conform to the laydown rate requirements found in <u>ALDOT's Guidelines for Operations</u>, Section 6-10. Planing the existing pavement to provide depth for the required overlay is acceptable under this design criteria. If widening is required to meet the minimum lane widths shown in this chapter, the roadway will not be eligible for pavement preservation. In such cases, the county shall refer to the "3R" design procedures found in chapter 6 of this document.

Before developing construction plans, the designer shall prepare a Pavement Preservation Scope of Work based on the 7 guidelines listed below. This document shall be submitted to Alabama Department of Transportation for review and approval. (See page 12.69 - 12.73).

Assess Current Conditions

Guideline 1: Designers should assess existing physical and operational conditions affecting safety:

- Conduct a thorough site inspection of all physical elements and geometry within the project limits that are maintained by your agency.
- Analyze existing roadway users, functional classification, ADT, and design criteria (see page 9.3).
- Analyze crash data, to include field inspection, and concerns expressed by the public to determine site-specific locations where crash data may indicate the need for additional improvements.

Determine Project Scope

Guideline 2: In addition to pavement restoration, the designers should consider, where appropriate, to incorporate; intersection, roadside, and traffic control improvements that may enhance safety. Based on guideline #1 the designer should:

Determine Lane and Shoulder Width

Guideline 3: The following values should be considered:

US Customary

Design Year ADT ^a	Design Speed ^b		% Trucks/ hinery ^c	_	6 Trucks/ hinery ^c
	(mph)	Lane Width	Shoulder Width	Lane Width	Shoulder Width
1 - 750	<u><</u> 45	9 ft	2 ft	10 ft	2 ft
751 - 2000	<u><</u> 45	10 ft	2 ft	10 ft	2 ft
2000 >	≤45	11 ft	3 ft	12 ft	3 ft

^a Design Year ADT should be based on a 10 year projection

b Design speed for pavement preservation projects shall be defined as the selected speed for the roadway determined by analyzing factors such as average speed, posted speed, or roadway geometric features along with a review of accident data. Projects with design speeds exceeding 45 MPH shall refer to the TRB 214.

^c Some types of vehicles may require additional roadway widths

Determine Bridge Width

Guideline 4: The designer should evaluate bridge replacement or widening if the bridge is less than 100 ft. long and the usable width of the bridge is less than:

Design Year ADT ^a	Design Speed (mph)	Usable Bridge Width ^{b, c, d}
1 - 1000	<u><</u> 45	Width of approach lanes
1001 - 4000	<u><</u> 45	Width of approach lanes plus 2 ft
4000 >	<u><</u> 45	Width of approach lanes plus 3 ft

a Design Year ADT should be based on a 10 year projection

Determine Guardrail Need for Bridge Approaches

Guideline 5: The designer should develop consistent procedures for evaluating the need for guardrail, with the following considerations:

- Determine if bridge approaches contain guardrail and/or end anchors. If no guardrail and/or end anchors are in place, determine if the guardrail system will be installed by the contractor as part of the project or if this work will be done as non-contract items of work. Note: Existing guardrail and end anchors at bridge approaches should be reviewed by visual inspection to determine if repair or replacement of the guardrail system is needed. If guardrail and/or end anchors are needed, they must conform to the applicable length of need requirements as shown in chapter 4 of this document.
- Identify site-specific safety locations.

b If the roadway width (lane plus shoulder) is paved, the bridge should be equal in width

Bridge usage by trucks, farm machinery, or recreational vehicles should be considered in determining the appropriate width

d Existing bridges may remain in place without widening unless there is evidence of a site-specific safety problem

Evaluate Right-of-Way Encroachments

Guideline 6: The designer should evaluate right-of-way encroachments based upon the following definition and guidelines:

Definition

Encroachment: An item that occupies or utilizes the county's rights of way without authorization from the County. A fence that meets the following criteria is not considered an encroachment:

- 1. The fence is determined to be in the public interest and serves a transportation related purpose; and
- 2. The fence shall not impair or interfere with the free and safe flow of traffic; and
- 3. The fence is located outside of the clear zone as defined in the County Road Design Policy or the AASHTO Roadside Design Guide (whichever is applicable to the subject road/ project).

Identify and Remove Encroachments

Counties should diligently review their rights-of-way to prevent new items from being placed within the county's rights-of-way. Prior to the scope of work review, the County Engineer shall review the project for any encroachments placed within the County's rights of way.

Mailboxes and utilities are authorized to be within the clear zone. Non-breakaway mailboxes shall be removed and replaced with a breakaway type structure meeting federal standards.

During the scope of work review, the County Engineer shall identify to ALDOT the encroachments that will be removed prior to project authorization. Plan preparation and review shall not be contingent on receipt of the Encroachment Certification Letter (see page 12.65) from the County. However, receipt of the Encroachment Certification Letter will be required prior to project authorization.

An example notification letter (see page 12.66) is provided for landowners who have encroachments that must be removed from the County rights-of way.

The County should also provide notice to the adjacent land owner of any fence that is allowed to remain in the County's rights of way. This notification should specify the terms and conditions under which the use will be authorized. This notice shall remain in the project file and be available for ALDOT and/or FHWA review (see page 12.67)

Determine Pavement Edge Drop and Shoulder Type

Guideline 7: The designer should develop consistent procedures for evaluating pavement edge drop problems and the type of shoulder construction, with the following objective:

- All shoulders shall be flushed up to the required pavement utilizing any number of applicable shoulder construction applications. No shoulder widening will be permissible under the pavement preservation policy, with the exception of required shoulder widening for guardrail and/or guardrail end anchor installation.
- Selectively pave shoulders at points where there is site-specific safety problems (outside or inside of horizontal curves, across from intersecting roads, etc.).

Chapter 6 Design Criteria for Resurfacing, Restoration and Rehabilitation (3R) (All Traffic Volumes with Design Speeds 45 MPH or Less)

Significant improvements in safety should be systematically designed into each county roadway 3R project. Designers should seek opportunities specific to each project and apply sound safety and traffic engineering principles. Attention to safety, along with documentation of the design process improve design decisions.

Before developing construction plans, the designer shall prepare a Project Engineering Record based on the 12 guidelines shown below. Additional information regarding specific elements, not mentioned above, may be included in this report.

This document shall be submitted to Alabama Department of Transportation for review and approval. The format of the document will be established by the Alabama Department of Transportation. Any waivers of the design criteria shall be submitted to and approved by the Alabama Department of Transportation.

Assess Current Conditions

Guideline 1: Designers should assess existing physical and operational conditions affecting safety:

- Conduct a thorough site inspection of all physical elements and geometry within the roadway limits that are maintained by your agency.
- Analyze existing roadway users, functional classification, ADT, and design criteria (see page 9.3).
- Analyze crash data, to include field inspection, and concerns expressed by the public to determine site-specific locations where crash data may indicate the need for additional improvements.

Determine Project Scope

Guideline 2: In addition to pavement repairs, the designers should consider, where appropriate, to incorporate; intersection, roadside, and traffic control improvements that may enhance safety. Based on guideline #1 the designer should:

Determine Lane and Shoulder Width

Guideline 3: The following values should be considered:

US Customary

Design Year ADT ^a	Design Speed ^b		% Trucks/ :hinery ^c	and the second second	% Trucks/ hinery ^c
	(mph)	Lane Width	Shoulder Width	Lane Width	Shoulder Width
1 - 750	<u><</u> 45	9 ft	2 ft	10 ft	2 ft
751 - 2000	<u><</u> 45	10 ft	2 ft	10 ft	2 ft
2000 >	<u><</u> 45	11 ft	3 ft	12 ft	3 ft

^a Design Year ADT should be based on a 10 year projection

b Design speed for 3R projects shall be defined as the selected speed for the roadway determined by analyzing factors such as average speed, posted speed, or roadway geometric features along with a review of accident data. Projects with design speeds exceeding 45 MPH shall refer to the TRB 214.

^c Some types of vehicles may require additional roadway widths.

Determine Normal Pavement Crown

- Guideline 4: The designer should develop consistent procedures for evaluating the existing pavement crown, with the following objectives:
 - The pavement cross slope should match existing normal crown criteria. Typically 2 2.5 % cross slope.
 - The shoulder cross slope should allow rainfall to drain the roadway. Typically 4 6 % cross slope.

Determine Horizontal Curvature and Superelevation

Guideline 5: The designer should review each horizontal curve to determine the appropriate action that may be required.

- The designer should adjust the existing cross section with increased superelevation to match the average speed of vehicles.
- It is acceptable for the designer, when evaluating curves with low average vehicle speeds, <45 mph, to resurface without changing the existing curve geometry and cross section if the nominal design speed of the curve is within 15 mph of the average vehicle speeds, and if there is no clear evidence of a site-specific safety problem associated with the curve.
- The designer, when evaluating curves with high average vehicle speeds, 45 mph and higher, should consider reconstruction when the nominal design speed of the existing curve is more than 15 mph below the average vehicle speeds, and the projected traffic volume is greater than 1000 ADT, or if there is a site-specific safety problem associated with the curve.
- Acceptable substitutes for curve reconstruction include measures to reduce speed (signing, pavement markings, rumble strips, traffic control devices, etc.), measures to improve the roadside (clearing slopes, flattening steep sideslopes, removing, relocating, or shielding obstacles, etc.), or measures to improve the roadway (widening lane width, widening shoulder width, paving shoulders, etc.).

Determine Vertical Curvature and Stopping Sight Distance

Guideline 6: The designer should review each vertical curve to determine the appropriate action that may be required.

- It is acceptable for the designer, when evaluating curves with low average vehicle speeds, <45 mph, to resurface without changing the existing curve geometry if the nominal design speed of the curve is within 20 mph of the average vehicle speeds, and if there is no clear evidence of a site-specific safety problem associated with the curve.
- The designer, when evaluating curves with high average vehicle speeds, 45
 mph and higher, should consider reconstruction when the design speed of the
 existing curve is more than 20 mph below the average vehicle speeds, and the
 projected traffic volume is greater than 1000 ADT, or there is a site-specific
 safety problem associated with the curve.
- Acceptable substitutes for curve reconstruction include measures to reduce speed (signing, traffic control devices, etc.) and/or measures to improve the roadside (removing, relocating, or shielding driveways, intersections, sharp horizontal curves, narrow bridge, etc.).
- Sag vertical curves typically do not create sight restrictions and do not have to be reconstructed, unless there is a site-specific safety problem.

Determine Bridge Width

Guideline 7: The designer should evaluate bridge replacement or widening if the bridge is less than 100 ft. long and the usable width of the bridge is less than:

Design Year ADT ^a	Design Speed (mph)	Usable Bridge Width ^{b, c, d}
1 - 1000	<u><</u> 45	Width of approach lanes
1001 - 4000	≤45	Width of approach lanes plus 2 ft
4000 >	<u>≤</u> 45	Width of approach lanes plus 3 ft

a Design Year ADT should be based on a 10 year projection

Determine Side Slopes and Clear Zones

Guideline 8: The designer should develop consistent procedures for evaluating and improving roadside features with the following objectives:

- A clear zone of any width should provide some contribution to safety. Thus, where clear zones can be provided at little or no additional cost, their incorporation in design should be considered. A 2 - 3 ft. shoulder is recommended.
- Retain current slopes (without steepening side slopes) when widening lane and shoulders, unless warranted by special circumstances.
- Flatten side slopes steeper than 3:1 at site-specific locations where there is evidence of safety problems.
- Remove, relocate, or shield isolated roadside obstacles.
- Where constraints of; cost, terrain, right-of-way, or potential social / environmental impacts make the provision for a clear recovery area impractical, clear recovery areas less than desired may be used.

b If the roadway width (lane plus shoulder) is paved, the bridge should be equal in width

Bridge usage by trucks, farm machinery, or recreational vehicles should be considered in determining the appropriate width

d Existing bridges may remain in place without widening unless there is evidence of a site-specific safety problem

Evaluate Right-of-Way Encroachments

Guideline 9: The designer should evaluate right-of-way encroachments based upon the following definition and guidelines:

Definition

Encroachment: An item that occupies or utilizes the county's rights of way without authorization from the County. A fence that meets the following criteria is not considered an encroachment:

- 1. The fence is determined to be in the public interest and serves a transportation related purpose; and
- 2. The fence shall not impair or interfere with the free and safe flow of traffic; and
- 3. The fence is located outside of the clear zone as defined in the County Road Design Policy or the AASHTO Roadside Design Guide (whichever is applicable to the subject road/ project).

Identify and Remove Encroachments

Counties should diligently review their rights-of-way to prevent new items from being placed within the county's rights-of-way. Prior to the scope of work review, the County Engineer shall review the project for any encroachments placed within the County's rights of way.

Mailboxes and utilities are authorized to be within the clear zone. Non-breakaway mailboxes shall be removed and replaced with a breakaway type structure meeting federal standards.

During the scope of work review, the County Engineer shall identify to ALDOT the encroachments that will be removed prior to project authorization. Plan preparation and review shall not be contingent on receipt of the Encroachment Certification Letter (see page 12.65) in Procedural Guidelines) from the County. However, receipt of the Encroachment Certification Letter will be required prior to project authorization.

An example notification letter (see page 12.66) is provided for landowners who have encroachments that must be removed from the County rights-of way.

The County should also provide notice to the adjacent land owner of any fence that is allowed to remain in the County's rights of way. This notification should specify the terms and conditions under which the use will be authorized. This notice shall remain in the project file and be available for ALDOT and/or FHWA review (see page 12.67)

Determine Guardrail Need for Embankments and Culverts

Guideline 10: The designer should develop consistent procedures for evaluating the need for guardrail, with the following considerations:

- Examining the shoulder slopes and culvert sizes.
- Identify site-specific safety locations.
- Clear zone encroachments

Determine Pavement Edge Drop and Shoulder Type

Guideline 11: The designer should develop consistent procedures for evaluating pavement edge drop problems and the type of shoulder construction, with the following objectives:

- All shoulders shall be flushed up to the required pavement utilizing any number of applicable shoulder construction applications.
- Selectively pave shoulders at points where there is site-specific safety problems (outside or inside of horizontal curves, across from intersecting roads, etc.).

Determine Intersection Improvements

Guideline 12: The designer should develop consistent procedures for evaluating intersection improvements, with the following:

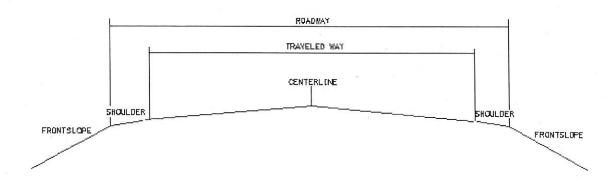
- Collision diagrams showing vehicle paths, time of occurrence, and weather conditions.
- Condition diagrams showing important physical features that affect traffic movements.
- Field review of the intersection to detect hazards not apparent from collision and condition diagrams.
- Designer should consider intersection improvements to site-specific safety problem areas.
- Improvements may be organized on three primary design objectives: reduction
 of potential conflicts (traffic signals, turn lanes, etc.), improve driver decisionmaking (longer lines of sight, lane markings, etc.), and improve the braking
 capability of the vehicle (warning signs, increased pavement skid resistance,
 etc.).

Chapter 7

Design Criteria for New Roadways and Bridges with Traffic Volumes Less Than 2,500 ADT Designed for 45 MPH or Less

Typical Roadway Cross Section

Roadway



Typical Design Speed

Type of Terrain	1 - 99 ADT (mph)	100 - 399 ADT (mph)	400 - 1599 ADT (mph)	1600 - 2500 ADT (mph)
Level	20	25	30	40
Rolling	15	20	25	30
Mountainous	10 .	15	20	25

¹ Design speeds, for some roads, may be a lower or higher speed based on its functional classification. For county road design projects involving traffic volumes greater than 2,500 ADT, consult AASHTO, A Policy on Geometric Design of Highway and Streets.

Minimum Hydrology

Side Drain	10 year flood
Cross Drain	25 year flood

Typical Bridge Width and Loading Design ²

24' Minimum or Traveled Way + 4 ft.	HS - 20
Whichever is greater	

² Bridge widths, for some roads, may need additional width based on its functional classification. For county road design projects involving traffic volumes greater than 2,500 ADT, consult AASHTO, A Policy on Geometric Design of Highway and Streets.

Roadway Design Criteria for 1 - 99 ADT

Design Speed (mph)	Traveled Way Width (ft)	Shoulder Width (ft)	Clear Zone ³ (ft)
15	18	2	2
20	. 18	2	2
25	18	2	2
30	18	2	2
35	18	2	2
40	18	2	2
45	20	2	4

³Clear Zone: The area adjacent to the traveled way that is clear of obstructions and having a slope no steeper than 3 horizontal to 1 vertical foreslopes.

Roadway Design Criteria for 100 - 399 ADT

Design Speed (mph)	Traveled Way Width (ft)	Shoulder Width (ft)	Clear Zone ³ (ft)
15	18	2	2
20	18	2	2
25	18	2	2
30	18	2	2
35	18	2	4
40	18	2	4
45	20	2	6

³Clear Zone: The area adjacent to the traveled way that is clear of obstructions and having a slope no steeper than 3 horizontal to 1 vertical foreslopes.

Roadway Design Criteria for 400 - 1599 ADT

Design Speed (mph)	Traveled Way Width (ft)	Shoulder Width (ft)	Clear Zone ³ (ft)
20	18	2	2
25	18	3	4
30	20	3	4
35	20	3	4
40	20	3	6
45	22	3	6

³ Clear Zone: The area adjacent to the traveled way that is clear of obstructions and having a slope no steeper than 3 horizontal to 1 vertical foreslopes.

Roadway Design Criteria for 1600 - 2500 ADT

Design Speed (mph)	Traveled Way Width (ft)	Shoulder Width (ft)	Clear Zone ³ (ft)
25	20	4	4
30	22	4	4
35	22	4	6
40	22	5	6
45	22	5	8

³ Clear Zone: The area adjacent to the traveled way that is clear of obstructions and having a slope no steeper than 3 horizontal to 1 vertical foreslopes.

Superelevation

		ugh	STL	0	19	110	120	120	130	130	140	9	150	150	160	160	170	170	180	180	130	190	200	200	210	210	077	022	230	240	240	250	250	260	260
		Id.	R (ft)	9720	1150	6450	5870	5370	4950	4580	4250	3970	3710	3480	3270	3080	2910	2750	2610	2470	2350	2230	2120	2010	1920	1820	1630	1650	1560	1480	1400	1320	1230	1140	360
}		H	STL	0	100	110	110	120	120	120	130	130	140	140	150	150	160	160	170	170	180	180	190	190	200	200	210	210	027	220	230	250	240	240	240
ROADWAY		1 ph	R (++ >	8150	5990	5400	4910	4490	4130	3820	3550	3300	3090	2890	2120	2560	2410	2280	2160	2040	1930	1830	1740	1650	1560	1480	1400	1330	1260	1190	1120	1060	980	901	158
			STL	0	90	100	9	110	110	120	120	120	130	130	140	140	150	150	160	160	160	110	110	180	180	190	130	200	500	500	210	210	220	220	230
? 2-LANE		45 mph	R (++)	6710	4930	4440	4030	3690	3390	3130	2900	2700	2520	2360	2220	2080	1960	1850	1750	1650	1560	1480	1390	1320	1250	1180	1110	1050	930	933	818	822	765	701	587
T FOR		- LK	JT.	0	90	90	100	100	100	110	110	120	120	120	130	130	140	140	150	150	150	160	160	170	170	170	180	180	190	190	190	200	200	210	210
CHART		40 mph	R (++)	5410	3970	3570	3240	2960	2120	2510	2330	2170	2020	1890	1770	1660	1560	1470	1390	1310	1230	1160	1090	1030	365	909	857	808	761	716	219	628	583	533	444
SUPERELEVATION		h.	STL	0	80	30	08	90	100	100	110	110	110	120	120	120	130	130	140	140	140	150	150	160	160	160	170	110	180	180	180	190	190	190	200
RELEY	PEED	35 mph	R (++)	4260	3120	2800	2540	2320	2130	1960	1820	1690	1570	14T0	1310	1280	1200	1130	1060	991	929	870	813	761	713	699	628	590	553	518	485	451	417	380	314
	DESIGN SPEED	h	STL	0	80	80	90	90	90	100	100	100	110	110	110	120	120	130	130	130	140	140	140	150	150	150	160	160	170	170	170	180	180	180	190
POLICY		30 mph	R (++)	3240	2370	2130	1930	1160	1610	1480	1370	1270	1180	1100	1030	955	893	834	779	121	676	671	582	542	506	472	442	413	386	360	336	312	287	261	214
ESIGN P		5 moh	STL	0	70	80	80	80	90	90	90	100	100	100	110	110	110	120	120	130	130	130	140	140	140	150	150	150	160	160	160	1 TD	170	110	180
		25 m		2370	1720	1550	1400	1280	1110	1070	985	911	845	784	799	67.0	020	585	542	499	057	420	787	358	332	308	287	267	248	231	214	86-	182	164	134
COUNTY ROAD		Ha	STL	0	10	102	80	80	08	06	06	5	100	200	100	110	,	110	120	120	120	170	130	130	130	140	140	140	150	150	150	150	160	160	170
COUNT		70 mph	R (++>		1190	1070	959	872	196	730	672	620	577	220	197	723	2 -	384	240	31.0	780	25.0	736	216	199	184	170	151	146	145	125	7 - 1	105	700	16
		hu	STI	_	70	7.0	80	80	80	80	80	90	90	20	25	88	38	35	100	110	2001	071	120	120	130	130	130	140	140	071	205	150	150	9	193
		15 mbh	R (++)	932	676	805	546	496	45.3	415	382	350	322	200	277	255	720	215	101	17.5	1 12 1	7 0	176	7 4	5 50	47	80	A2	7.6	202	0 4	200	200	48	38
	d	2		SZ	28	7.20	2.40	7.50	7.80	3.00	3.20	3 DO	0.5	00.0	00.7	000	7.20	1.10	7 BO	000	000	07.0	2.30	200.2	00.0	6.20	6.40	200	o u	200	000	7 40	7.40	7.80	B.00

NOTES: 1. WITH DESIGN SPEEDS OF 20 MPH OR LESS, CONDITIONS MAY WARRANT THE ELIMINATION OF SUFERELEVATION.

STL LENGTHS, AS SHOWN, ARE BASED ON 12" LANES, 2% NCS, AMD ROTATION ABOUT CENTERLINE OF ROADWAY.FOR LANE WIDTHS LESS THAN 12", REFER TO DRAWING SSEC 1 (INDEX NO. 807) FOR STL CALCULATIONS.

^{3.} FOR RESURFACING PROJECTS ON EXISTING ROADWAYS, IN-PLACE SUPERELEVATION TRANSITION LENGTHS THAT VARY FROM THOSE PRESCRIBED HERE MAY BE RETAINED, PROVIDED THAT NO OPERATIONAL OR DRAINAGE PROBLEMS ARE KNOWN.

Crest and Sag Vertical Curves

US Customary

Design Speed (mph)	Crest Vertical Rate, K ⁴	Sag Vertical Rate, K ⁴
15	3	10
20	7	17
25	12	26
30	19	37
35	29	49
40	44	64
45	61	79

⁴ Rate of vertical curvature, K, is the length of curve per percent of algebraic difference in intersecting grades (A). K=L/A

Maximum Percent Grade

Design Speed (mph)	Percent Grade 5 %
15	17
20	16
25	15
30	14
35	13
40	13
45	12

 $^{^{5}}$ For roadway grade less than 1000 ft in length, the maximum grade may be increased by 2 percent.

Stopping and Passing Sight Distances

US Customary

Design Speed (mph)	Stopping Sight Distance (ft)	Passing Sight Distance (ft)
15	80	
20	115	400
25	155	450
30	200	500
35	250	550
40	305	600
45	360	700

Intersection Sight Distance

US Customary

Design Speed (mph)	Distance for Left Turn Maneuver from Stop ⁶
15	170
20	225
25	280
30	335
35	390
40	445
45	500

⁶ Intersection Sight distance is measured from a point on the minor road 15 ft. from the edge of the major road pavement and measured from an eye height of 3.5 ft. on the minor road to an object height of 3.5 ft. on the major road. Guidance in determining additional sight distances is provided in AASHTO, *Policy on Geometric Design of Highways and Streets*.