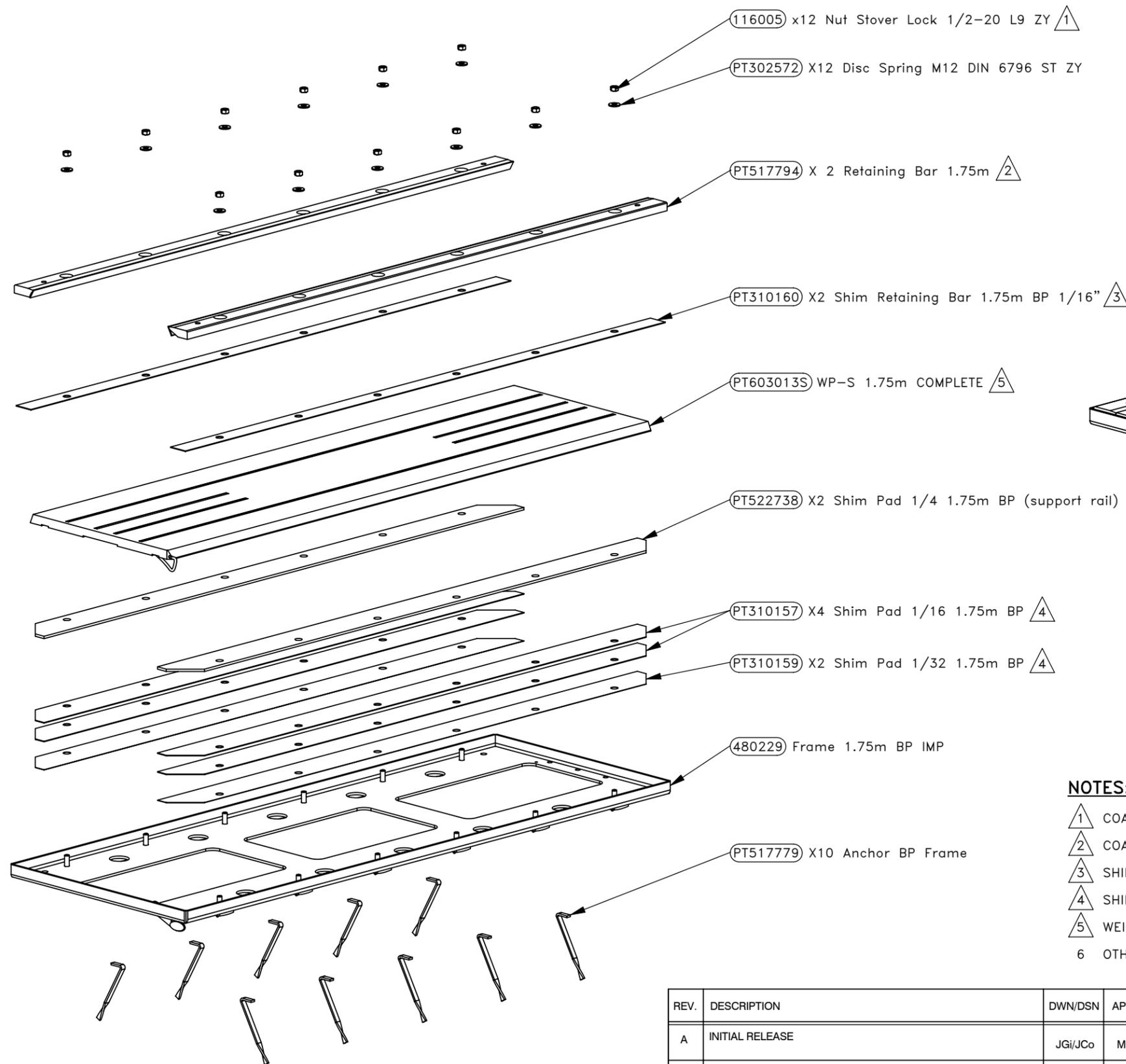


ISOMETRIC VIEW – ASSEMBLY PARTS



(116005) x12 Nut Stover Lock 1/2-20 L9 ZY ¹

(PT302572) X12 Disc Spring M12 DIN 6796 ST ZY

(PT517794) X 2 Retaining Bar 1.75m ²

(PT310160) X2 Shim Retaining Bar 1.75m BP 1/16" ³

(PT603013S) WP-S 1.75m COMPLETE ⁵

(PT522738) X2 Shim Pad 1/4 1.75m BP (support rail)

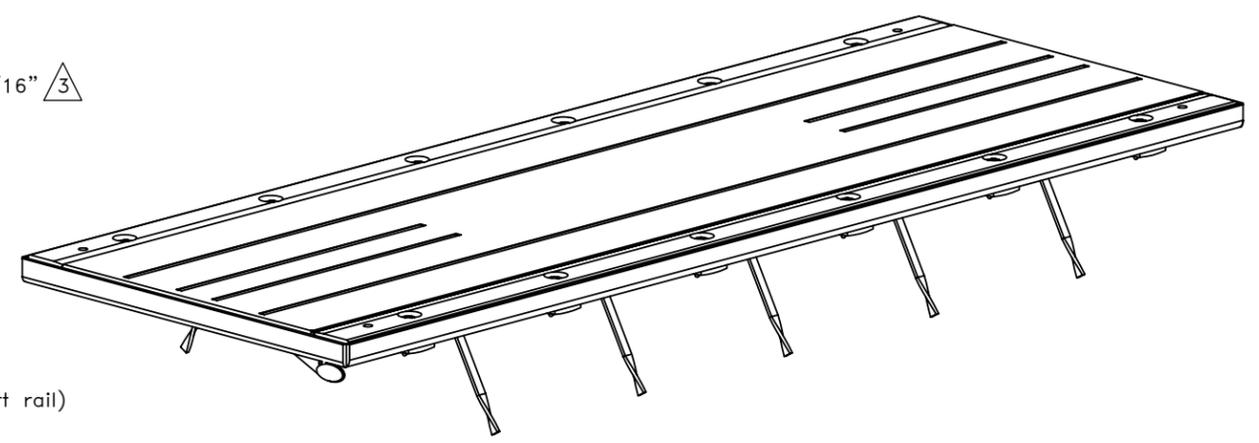
(PT310157) X4 Shim Pad 1/16 1.75m BP ⁴

(PT310159) X2 Shim Pad 1/32 1.75m BP ⁴

(480229) Frame 1.75m BP IMP

(PT517779) X10 Anchor BP Frame

ISOMETRIC VIEW –ASSEMBLED



NOTES:

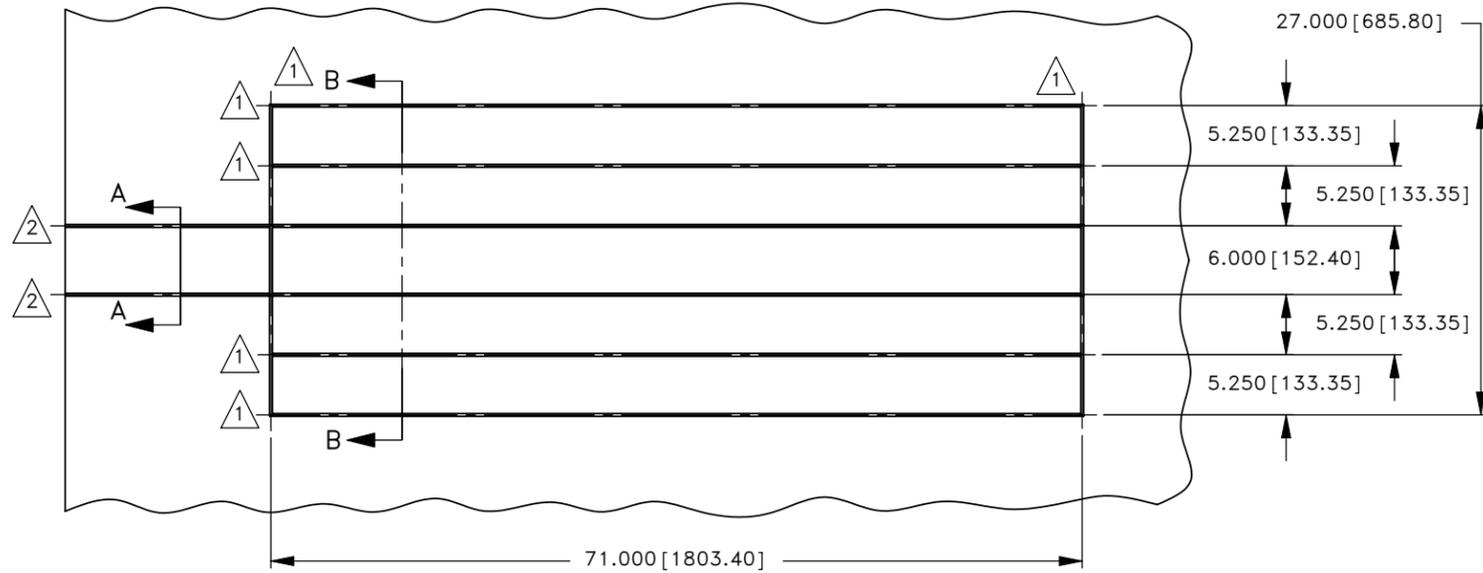
- ¹ COAT FRAME STUD AND INSIDE OF COUNTER BORE WITH ANTI-SEIZE AND TORQUE NUT TO 85ft lbs [115Nm].
- ² COAT ORANGE RUBBER STRIP WITH ANTI-SEIZE PRIOR TO ASSEMBLY.
- ³ SHIMS USED TO ADJUST RETAINING BAR.
- ⁴ SHIMS USED TO ADJUST WEIGHPAD HEIGHT. QUANTITY USED DETERMINED ON SITE.
- ⁵ WEIGHPAD IS ORDERED SEPARATELY FROM FRAME.
- 6 OTHER PARTS SHOWN ARE INCLUDED IN KIT 116002.

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C	REVISE INSTALLATION INSTRUCTIONS FOR FRAME HEIGHT CHECK JIG KIT PN 190578 AND AS PER REDLINES - ECO-02.	JGi/THa	DPr	THa	AUG 18/08
D	REMOVE REFERENCES TO METRIC KIT - ECO-03.	JGi/THa	DPr	THa	NOV 3/08

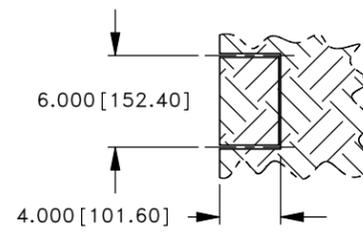
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	<p>NOT TO SCALE</p>		<p>DWG. TITLE:</p> <p>INSTALLATION 1.75 M PAT BENDING PLATE</p>	
	<p>SIZE:</p> <p>B</p>	<p>DWG. No.</p> <p>813005-0102</p>	<p>REV.:</p> <p>D</p>	
	<p>DIMENSIONS IN:</p> <p>INCHES [mm]</p>	<p>CAD FILE:</p> <p>50072301.SLDDASM</p>	<p>SHEET 1 OF 7</p>	

STEP 1 - SAWCUT AND EXCAVATION

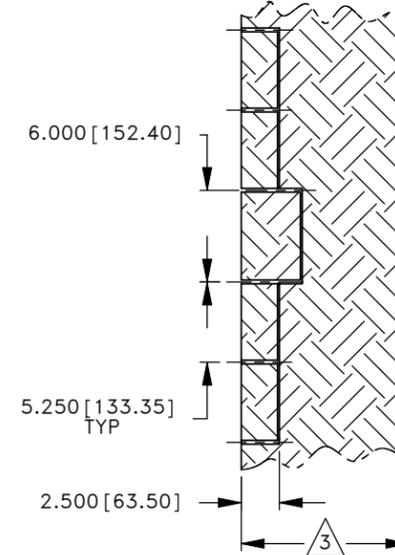
TOP VIEW



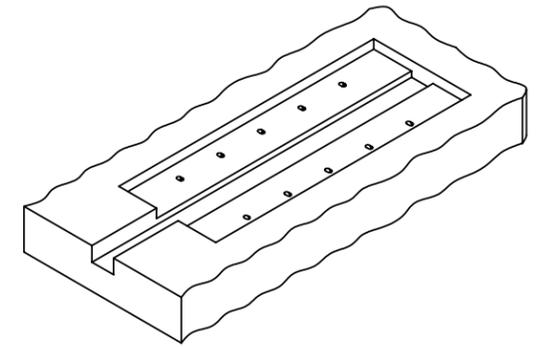
**SECTION A-A
SCALE 1 : 12**



**SECTION B-B
SCALE 1 : 12**

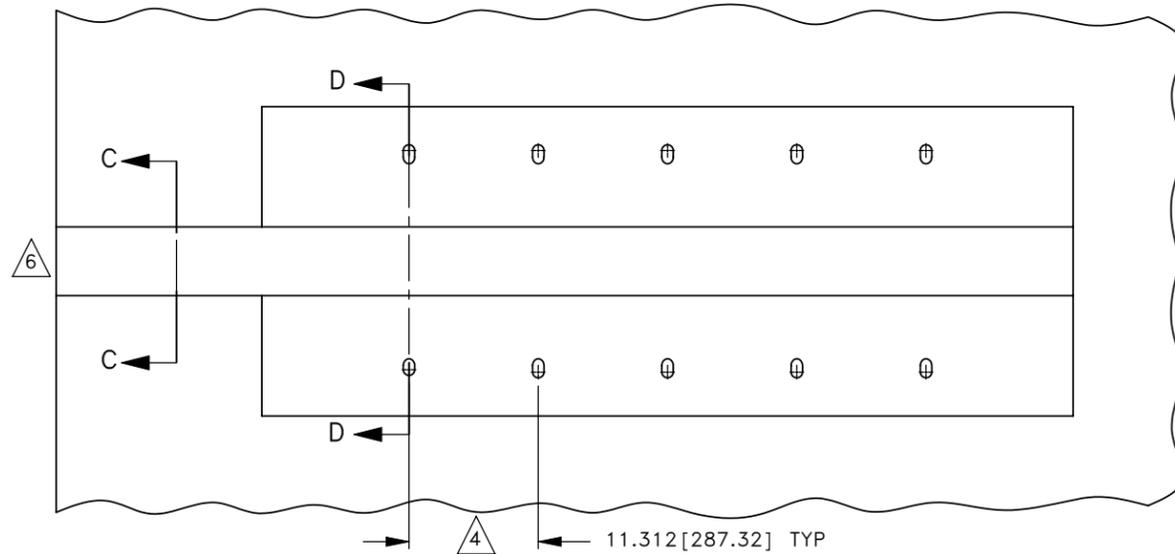


ISOMETRIC VIEW OF EXCAVATION

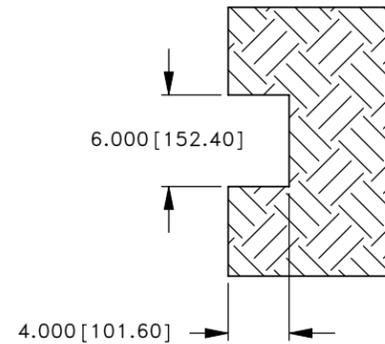


STEP 2 - DRILL ANCHOR HOLES

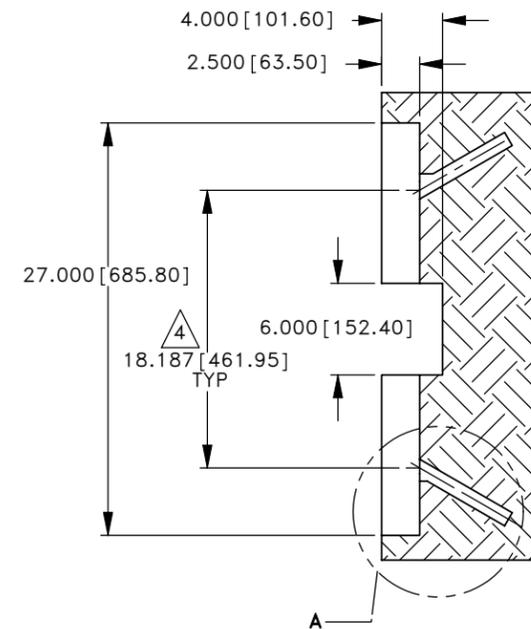
TOP VIEW



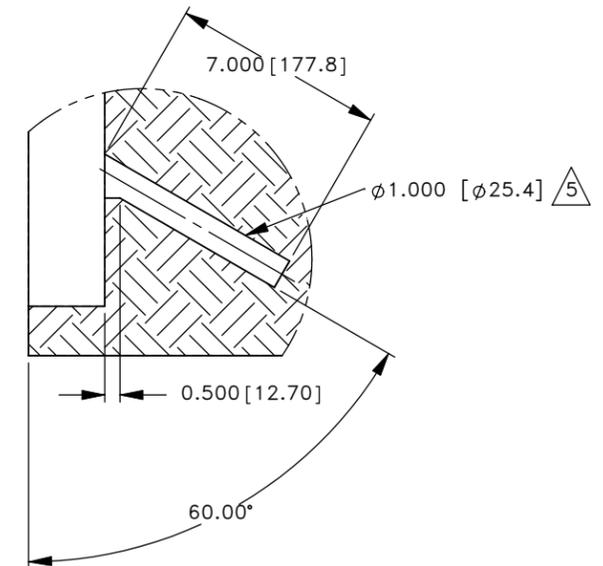
**SECTION C-C
SCALE 1 : 12**



**SECTION D-D
SCALE 1 : 12**



**DETAIL A
SCALE 1 : 6**

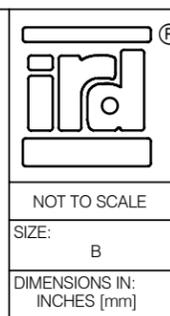


NOTES:

- 1 DEPTH CUT IS 2.5" [64mm]. DO NOT CROSS CUT PASSED RECESS CORNER TO AVOID RISK OF FUTURE BREAKING.
- 2 DEPTH CUT IS 4" [102mm]. DO NOT CROSS CUT PASSED END CUT TO AVOID RISK OF FUTURE BREAKING.
- 3 THE PAVEMENT MUST BE AT LEAST 10" [254mm] THICK. IF PAVEMENT DOES NOT CONFORM, THEN CONSULT INSTALLATION MANUAL 813005-0103 AND DRAWING 813005-0502.
- 4 PLACEMENT OF ANCHOR HOLES MAY VARY DUE TO PLACEMENT OF FRAME. USE FRAME AS TEMPLATE TO MARK HOLES. SEE INSTALLATION MANUAL 813005-0103 FOR PROCEDURE.
- 5 Ø 1.000 [Ø25.4] DIAMETER IS A MINIMUM AND THIS VALUE MAY VARY UP TO Ø 1.500 [Ø38.1]. FLEXIBILITY IS GIVEN FOR OPTION OF TOOL SIZE AND PREFERENCE OF INSTALLATION.
- 6 CONDUIT RUN CONTINUED UNTIL EDGE OF THE PAVEMENT.

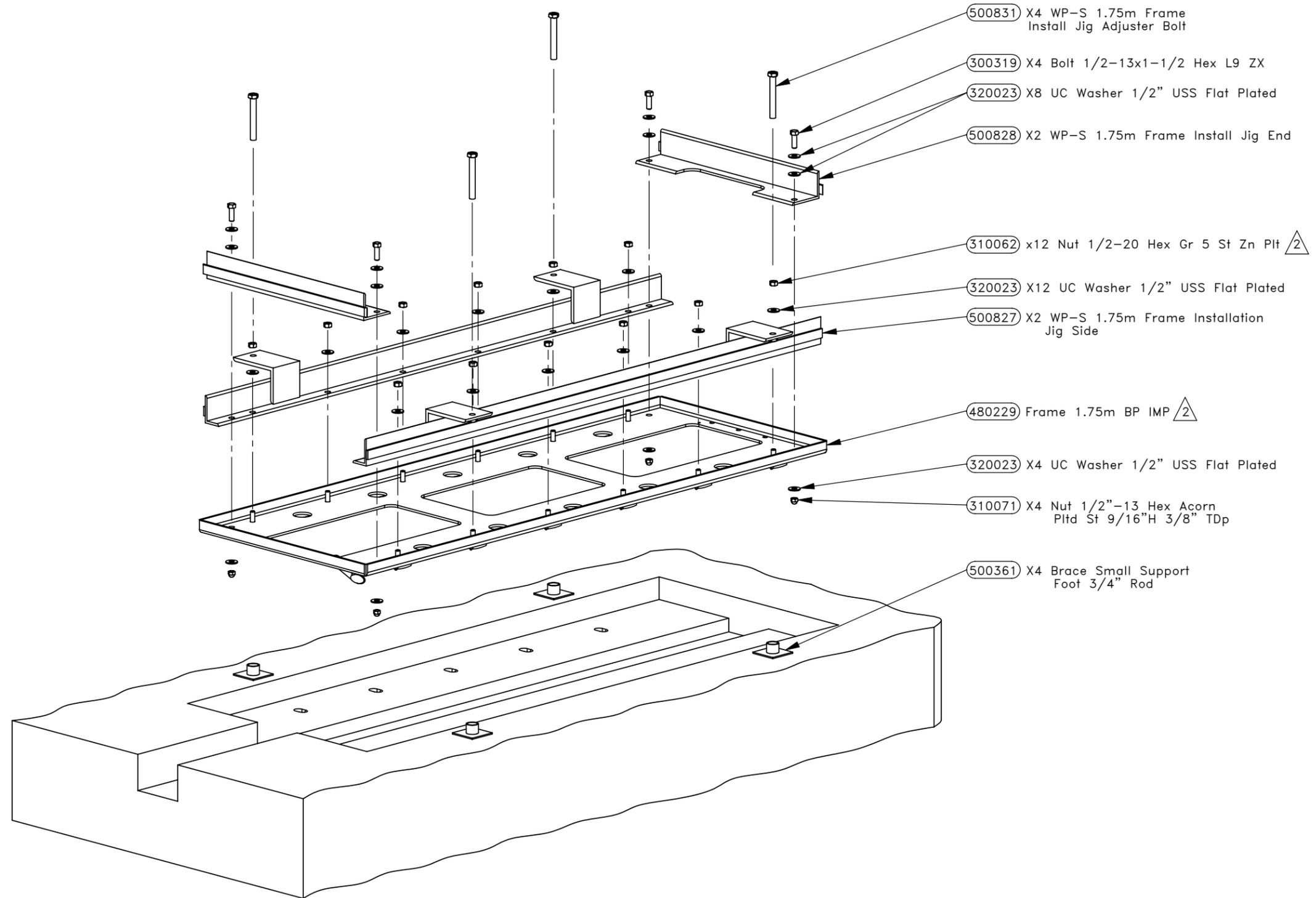
REV.	DESCRIPTION	DWN/DSN	APPR.	APPR.	DATE
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D	REMOVE REFERENCES TO METRIC KIT - ECO-03.	JGi/THa	DPr	THa	NOV 3/08

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INTERNATIONAL ROAD DYNAMICS INC. SASKATOON SASKATCHEWAN CANADA		
DWG. TITLE: INSTALLATION 1.75 M PAT BENDING PLATE		
SIZE: B	DWG. No. 813005-0102	REV.: D
DIMENSIONS IN: INCHES [mm]	CAD FILE: 50072301.SLDASM	SHEET 2 OF 7

STEP 3 – POSITION FRAME WITH INSTALL JIG ¹



NOTES:

- ¹ SEE INSTALLATION MANUAL 813005-0103 FOR USE OF INSTALLATION JIG.
- ² PARTS ARE FROM FRAME KIT 116002.
- 3 OTHER PARTS SHOWN ARE INCLUDED IN KIT 190566.

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**INTERNATIONAL ROAD DYNAMICS INC.
SASKATOON SASKATCHEWAN CANADA**

DWG. TITLE: **INSTALLATION
1.75 M
PAT BENDING PLATE**

NOT TO SCALE

SIZE: B

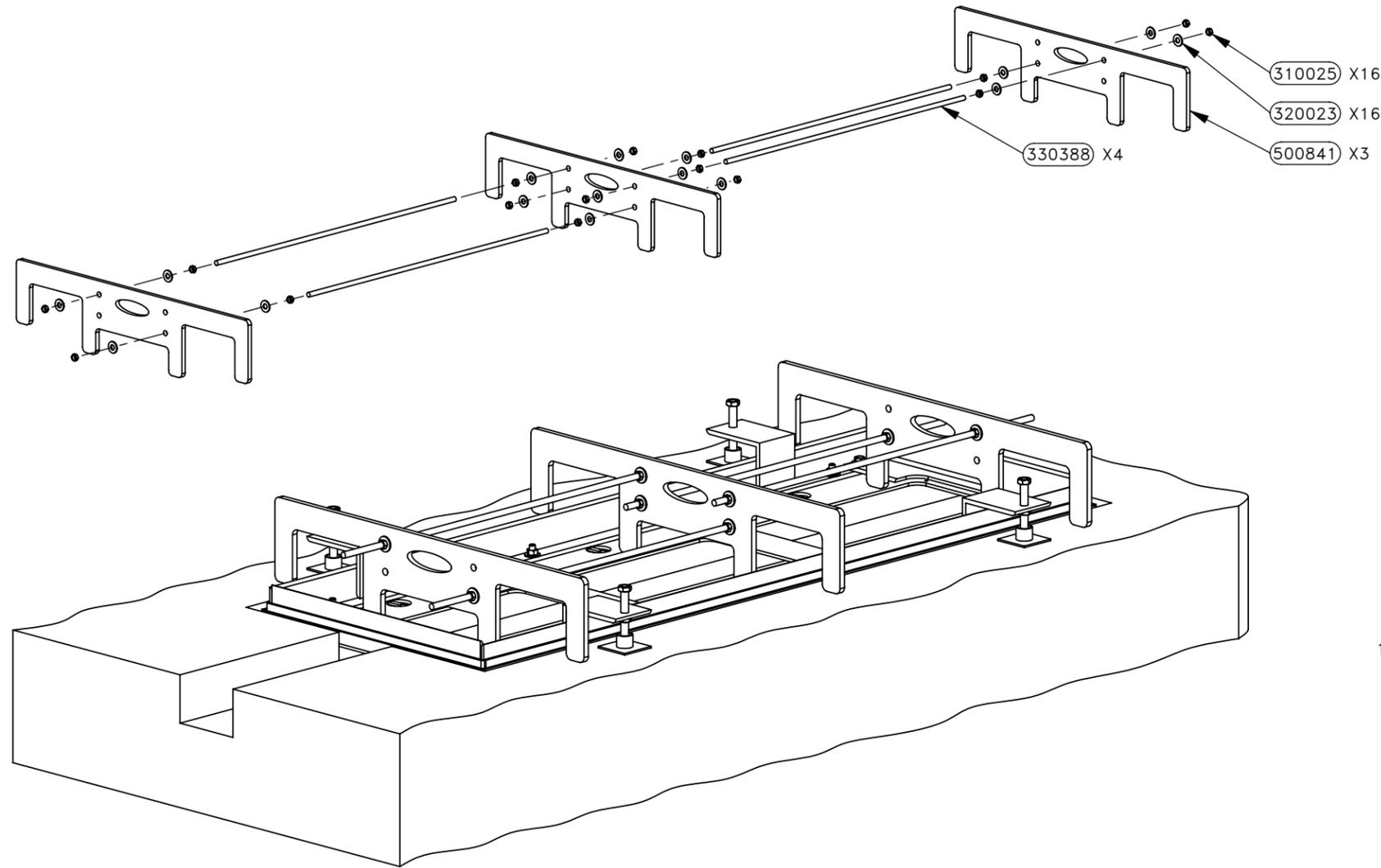
DIMENSIONS IN: INCHES [mm]

DWG. No. **813005-0102** REV.: D

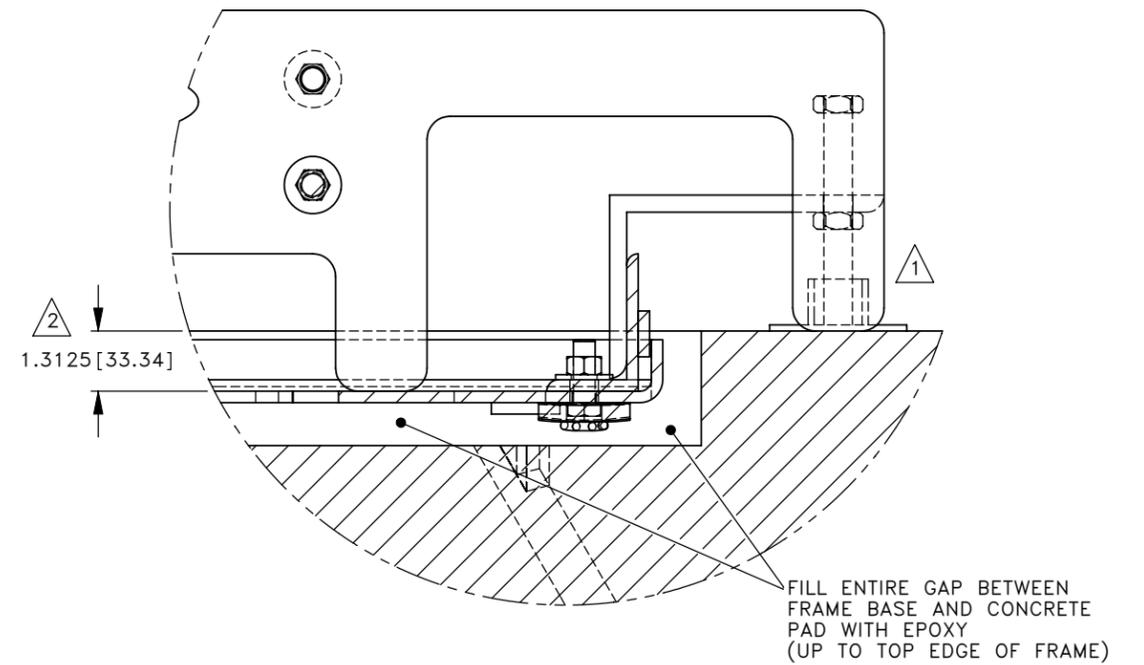
CAD FILE: 50072301.SLDDRW SHEET 3 OF 7

STEP 4 – POSITION HEIGHT GAUGE ON FRAME

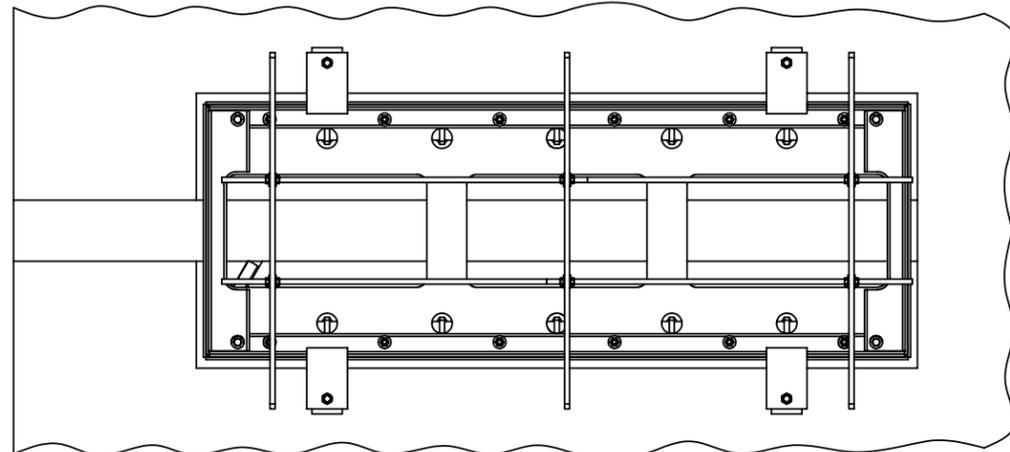
ASSEMBLY DETAIL OF HEIGHT GAUGE KIT 190578



STEP 5 – FRAME HEIGHT ADJUSTMENT



TOP VIEW OF HEIGHT GAUGE ON FRAME

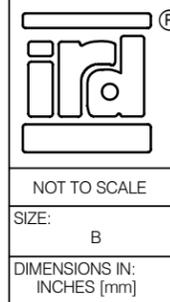


NOTES:

- 1 FRAME HEIGHT SHALL BE ADJUSTED UNTIL ALL LEGS ON THE CENTER HEIGHT GAUGE ARE CONTACTING THE ROAD SURFACE AND FRAME. THEN THE FRAME CAN BE ADJUSTED SO THAT THE CLEARANCE UNDER EACH END GAUGE TO THE FRAME IS AS CLOSE TO THE SAME AS POSSIBLE.
- 2 INSIDE OF FRAME CANNOT BE LOWER THAN 1-13/32" [36mm] BELOW ROAD SURFACE IN THE WHEEL PATH. FRAME MUST BE SET USING INSTALL JIG.

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SASKATOON SASKATCHEWAN CANADA

DWG. TITLE: **INSTALLATION 1.75 M PAT BENDING PLATE**

NOT TO SCALE

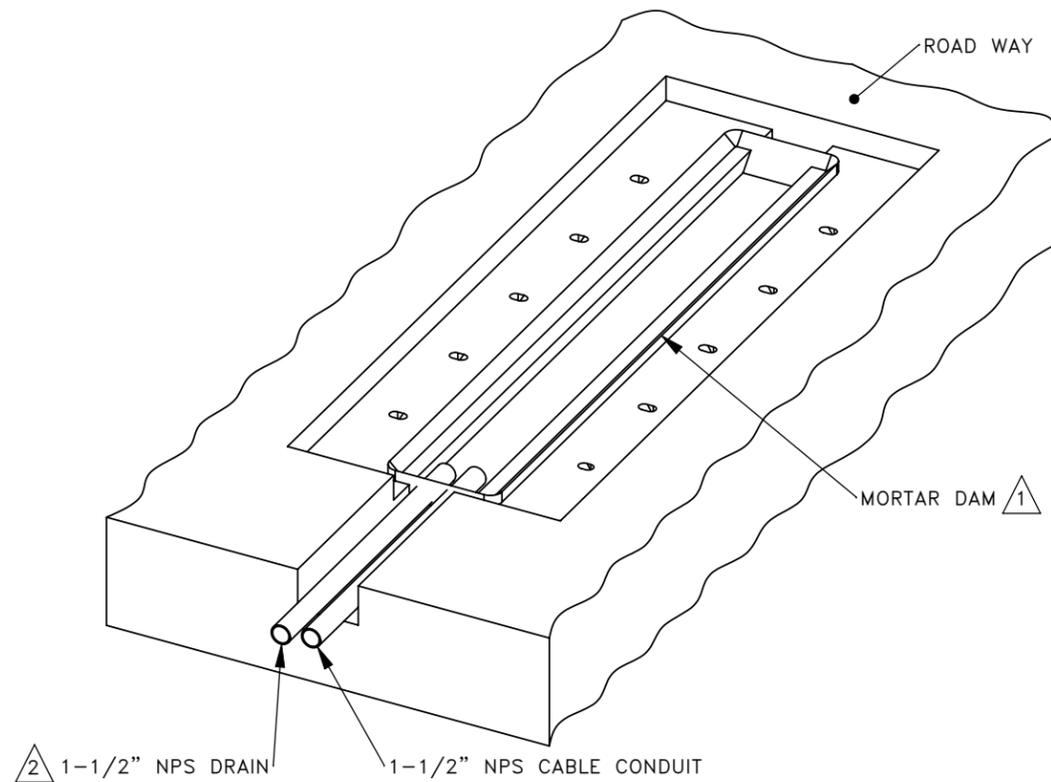
SIZE: B

DIMENSIONS IN: INCHES [mm]

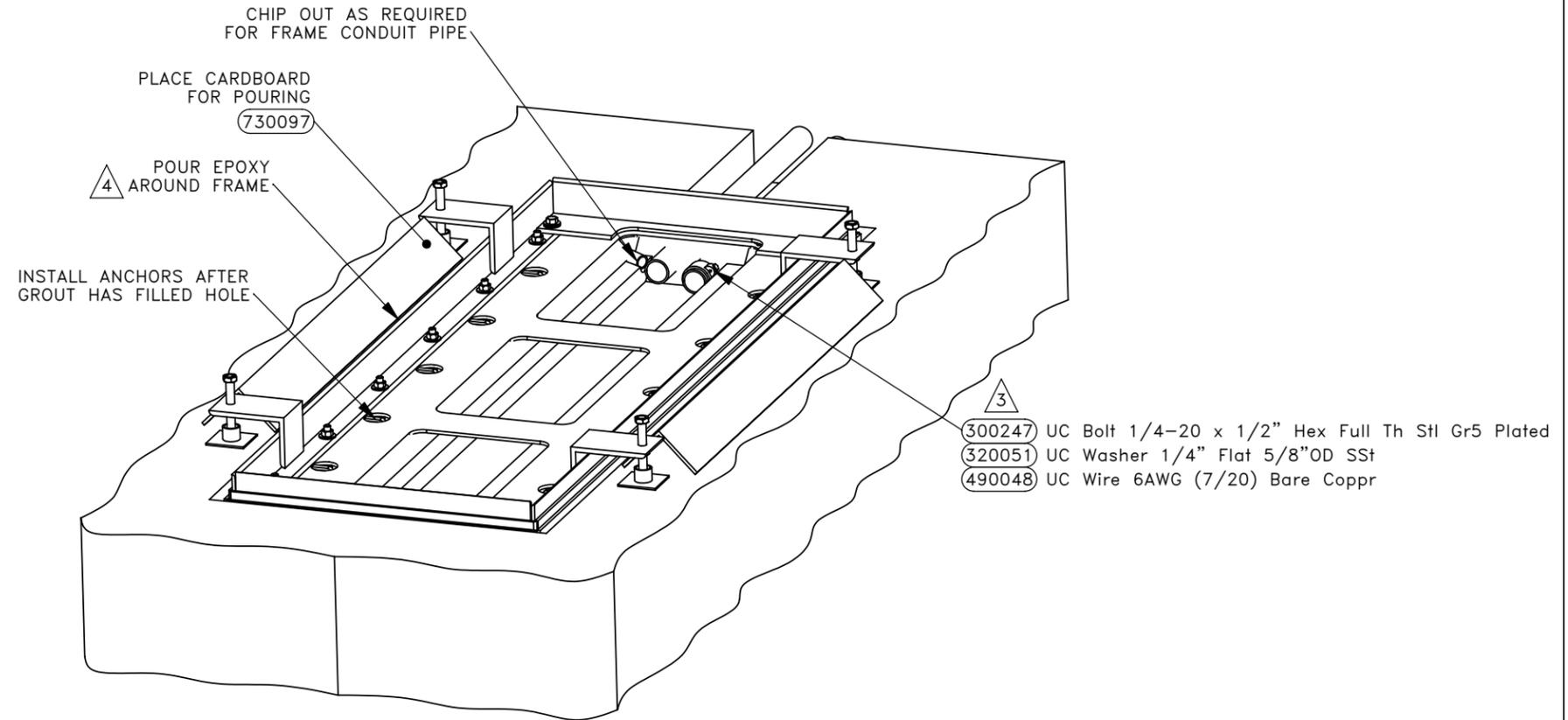
DWG. No. **813005-0102** REV.: D

CAD FILE: 50072301.SLDDASM SHEET 4 OF 7

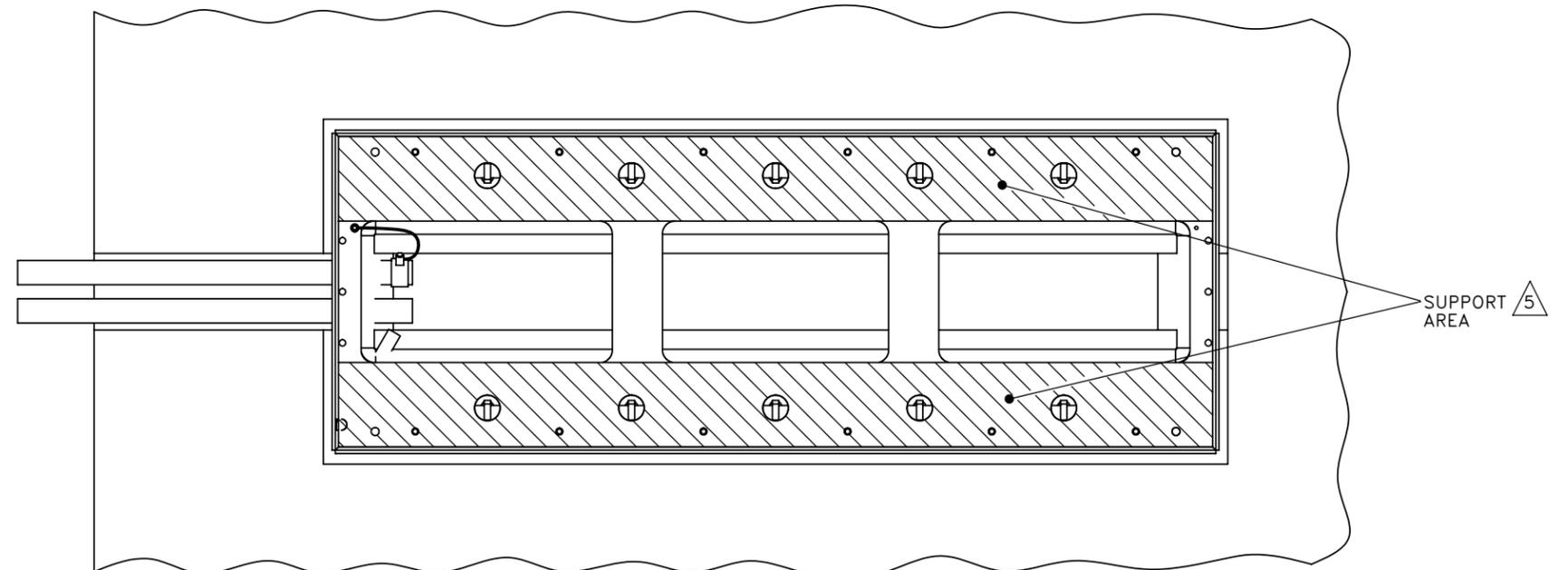
STEP 6 – BUILD MORTAR DAM AND PLACE PIPES



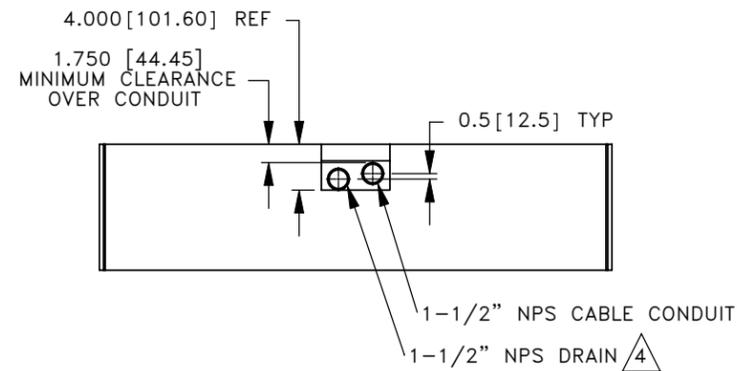
STEP 7 – EPOXY POUR AROUND FRAME



STEP 8 – REMOVE INSTALL JIG AND CLEAN UP FRAME



DRAIN AND CONDUIT DETAIL



NOTES:

- 1 THE MORTAR DAM IS CONSTRUCTED WITH THE FRAME LEVELED IN PLACE AND IS MADE OF PARTLY DRIED PORTLAND CEMENT. DAM IS POSITIONED USING THE INSIDE PERIMETERS OF THE FRAME AND ANGLING DOWN AT AN APPROXIMATELY 45° ANGLE. SEE INSTALLATION MANUAL 813005-0103 FOR EXACT PROCEDURE.
- 2 SEE DRAINAGE DETAILS AND OPTIONS SHEET 6.
- 3 GROUND FRAME TO RIGID STEEL CONDUIT OR GROUND ROD BEFORE EPOXY POUR.
- 4 FRAME MUST HAVE CONTINUOUS SUPPORT ALONG THE UNDERSIDE OF THE FRAME. THERE CAN BE NO VOIDS.
- 5 SUPPORT AREA FOR WEIGHPAD AND RETAINING BAR MUST BE FLAT. GRIND EPOXY AND ANCHORS IF REQUIRED. **DO NOT GRIND STUDS!**

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NOT TO SCALE
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INTERNATIONAL ROAD DYNAMICS INC. SASKATOON SASKATCHEWAN CANADA

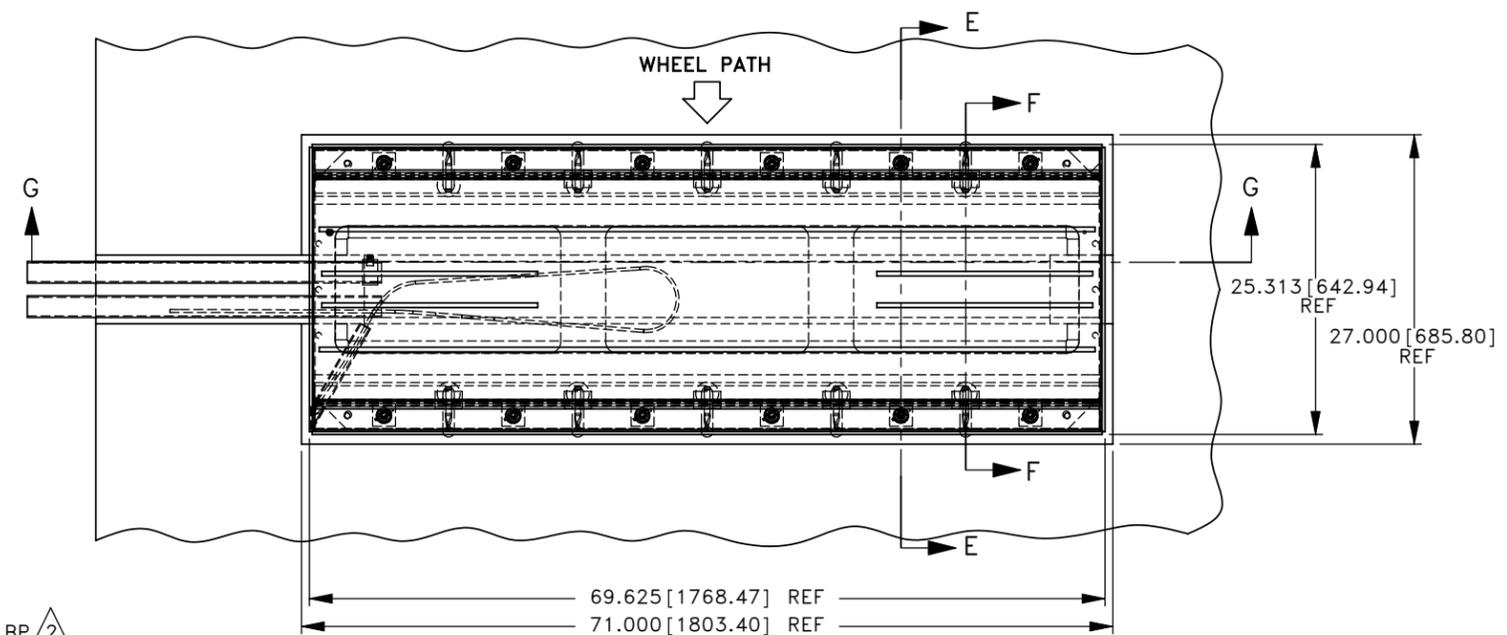
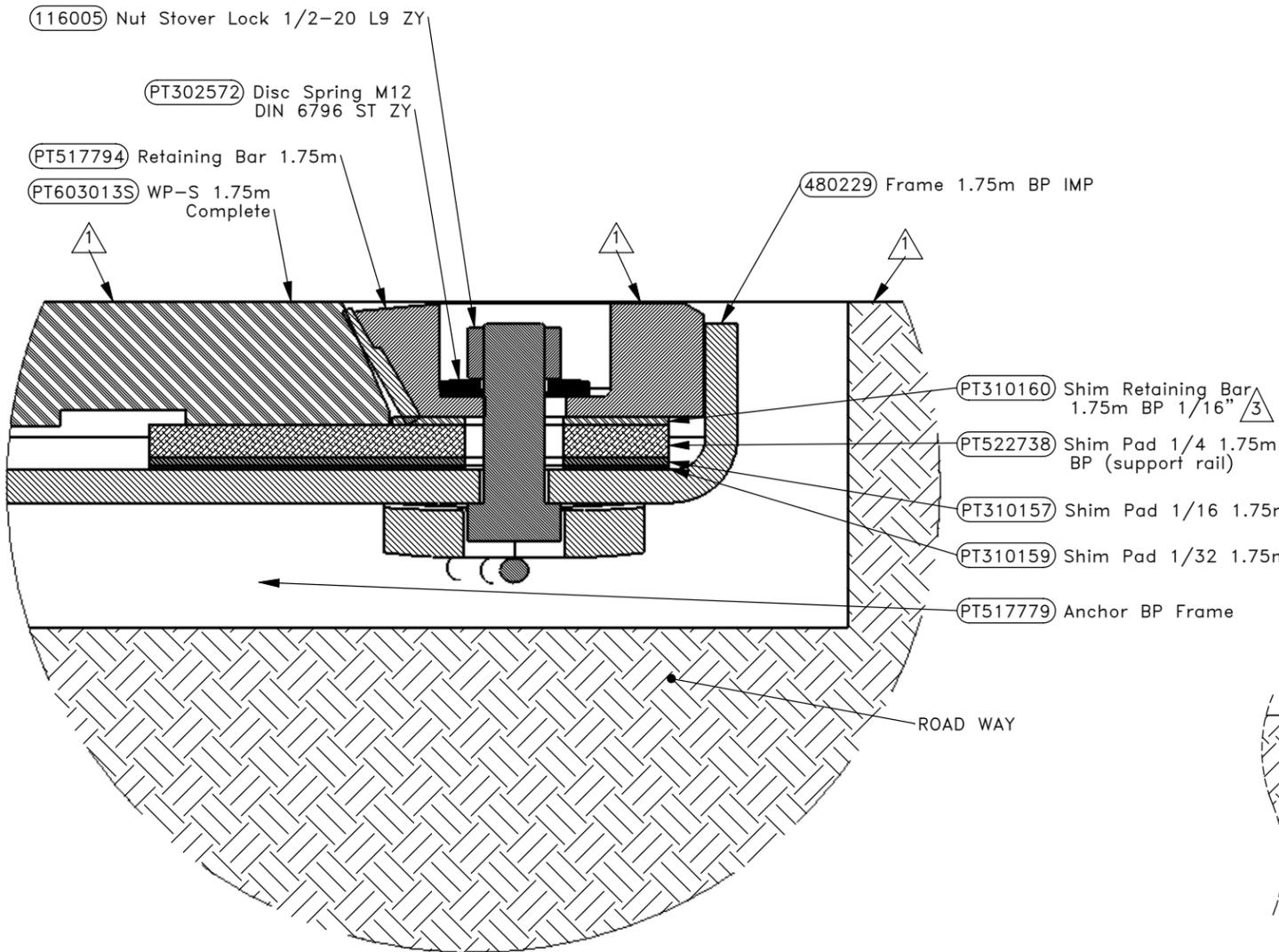
DWG. TITLE: **INSTALLATION 1.75 M PAT BENDING PLATE**

DWG. No. **813005-0102** REV.: D
CAD FILE: 50072301.SLDDASM SHEET 5 OF 7

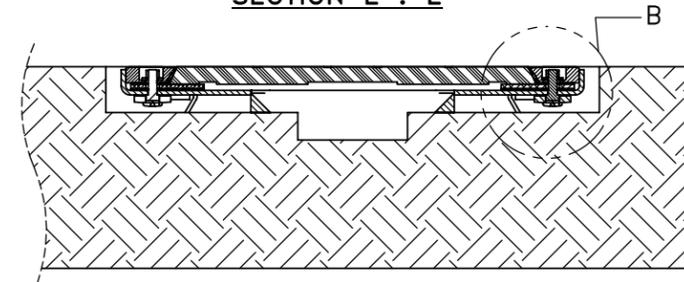
STEP 10 - INSTALLATION COMPLETE

STEP 9 - WEIGHPAD INSTALLATION

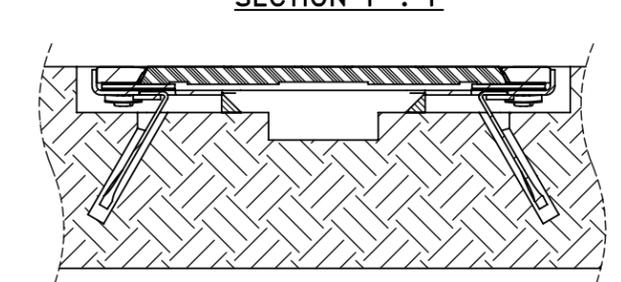
DETAIL B



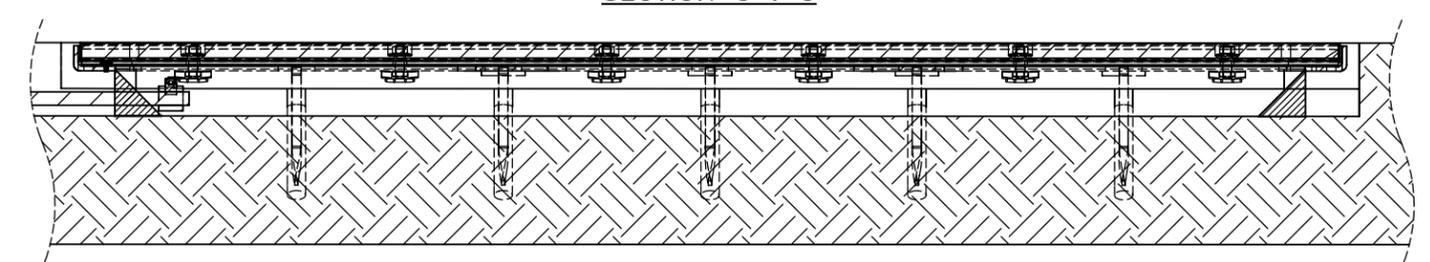
SECTION E : E



SECTION F : F



SECTION G : G

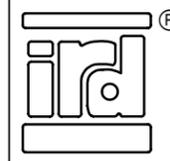


NOTES:

- ¹ USE SHIMS TO ADJUST HEIGHT OF PAD SUCH THAT THE TOP SURFACE OF THE WEIGHPAD MATCHES THE ROAD SURFACE AND THE TOP OF THE RETAINING BAR IN THE WHEEL PATH OR CENTER OF THE WEIGHPAD.
 NOTE: IF THE ROAD WAY HAS RUTTING OR IS WORN DOWN THEN THE PAD WILL NOT MATCH FOR THE FULL LENGTH OF THE WEIGH PAD.
- ² SHIMS USED TO ADJUST WEIGHPAD.
- ³ SHIMS USED TO ADJUST RETAINING BAR.
- 4 TEMPERATURE SENSOR IS AN OPTIONAL INSTALLATION ITEM AND ONLY INSTALLED WHEN SPECIFIED. REFER TO IN ROAD TEMPERATURE SENSOR INSTALLATION DRAWING 81302201 FOR DETAILS

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 SASKATOON SASKATCHEWAN CANADA

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SIZE: B

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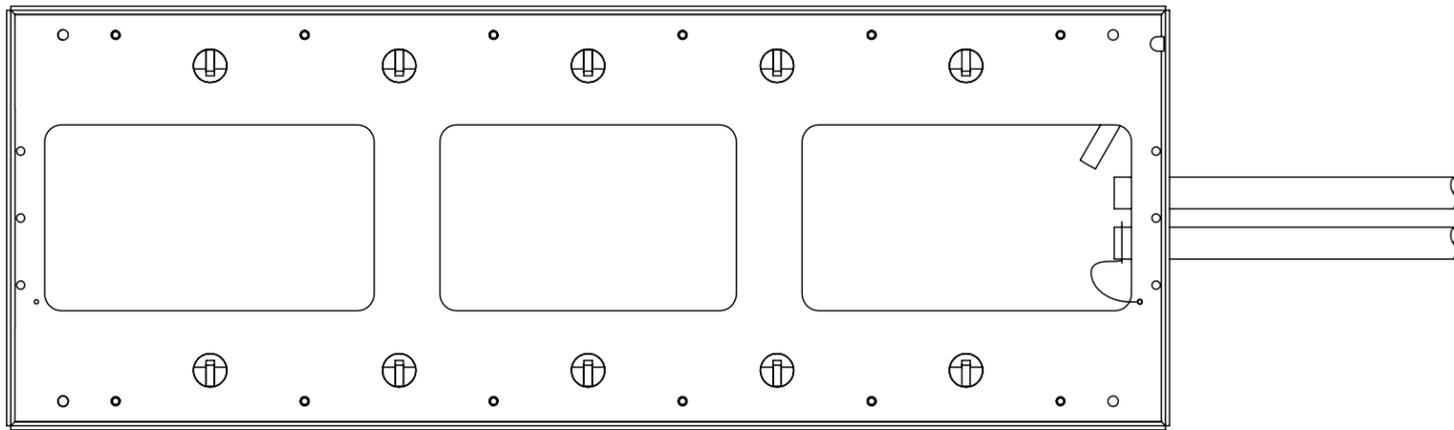
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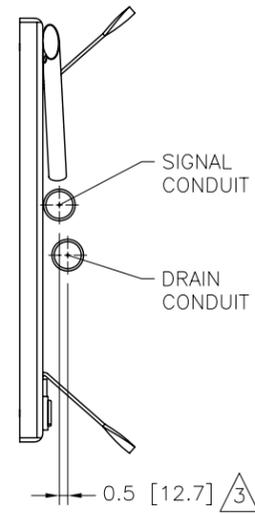
SHEET 6 OF 7

DRAINAGE DETAILS

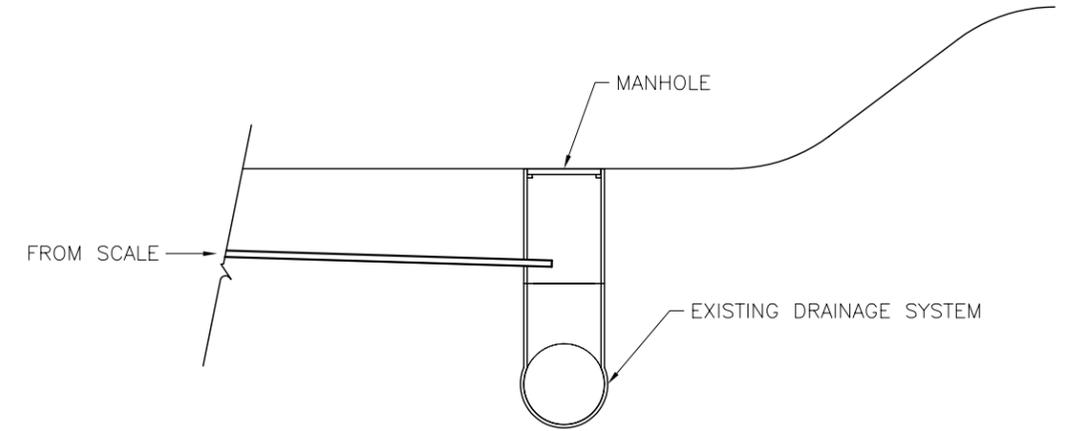
PLAN VIEW



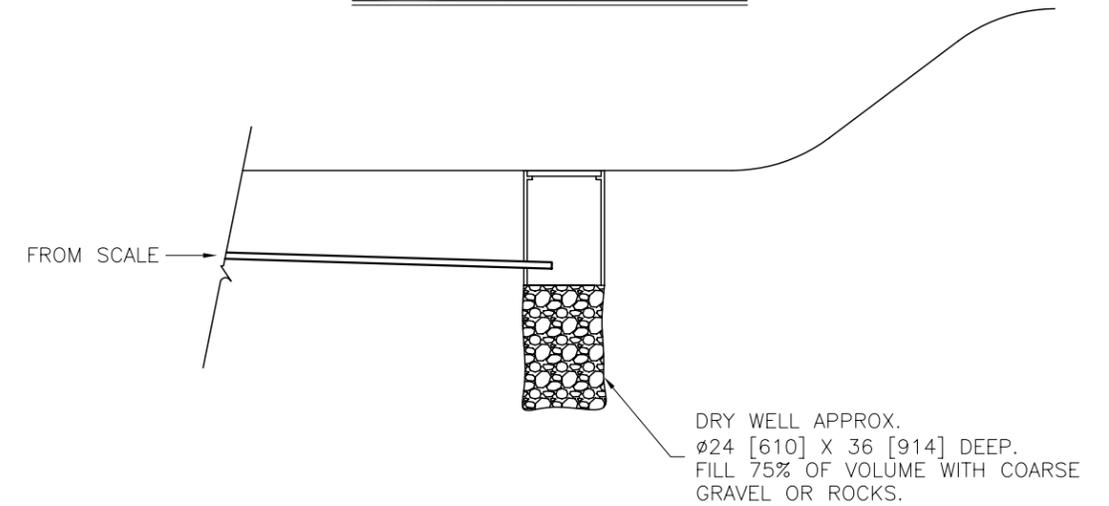
SIDE VIEW – CONDUIT ENTRANCE



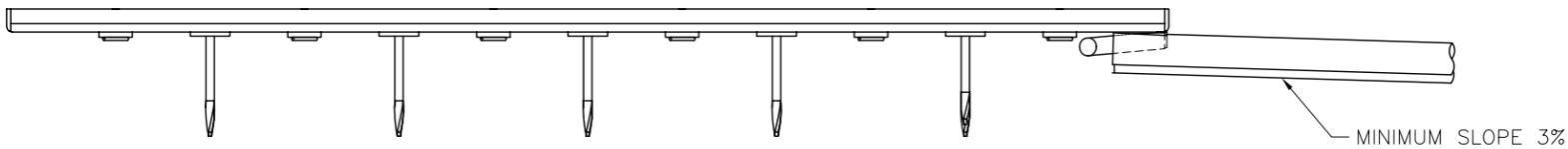
DETAIL C – EXISTING DRAINAGE SYSTEM



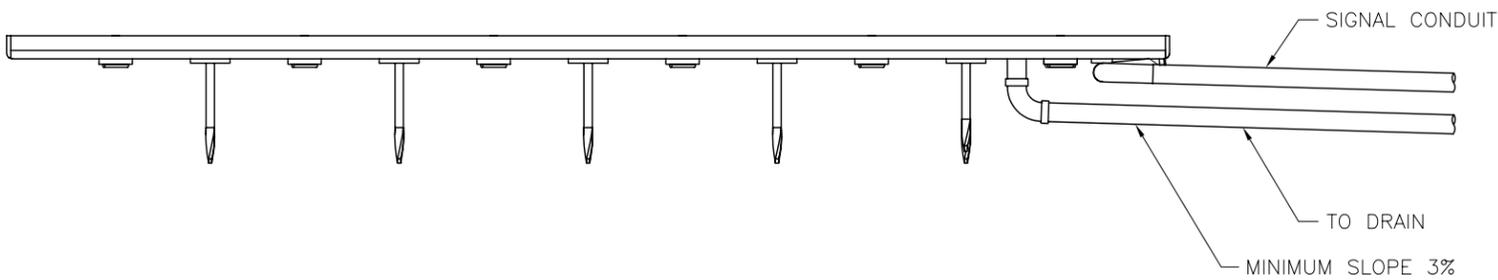
DETAIL D – FRENCH DRAIN



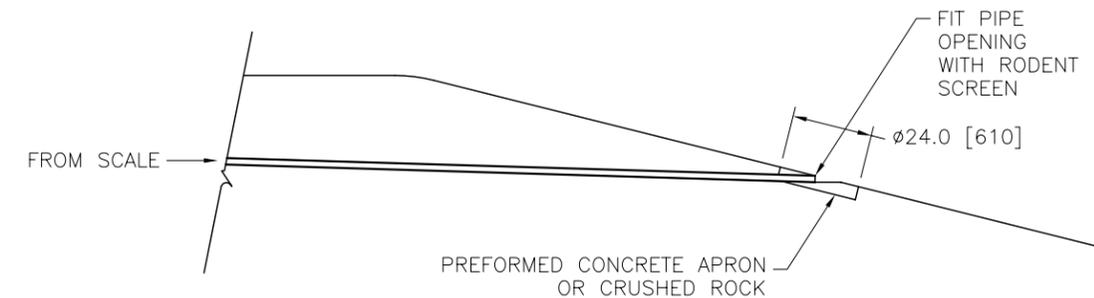
SIDE VIEW DRAINAGE OPTION 1 – CAST INTO NEW ROADS



SIDE VIEW DRAINAGE OPTION 2 – EXISTING ROADWAYS



DETAIL E – DAYLIGHT DRAIN



NOTES:

- DRAIN CAN BE ROUTED TO EITHER SIDE OF ROADWAY, REGARDLESS OF CABLE ROUTING OR ELECTRONICS LOCATION.
 - DRAINAGE MUST ALLOW FREE FLOW AWAY FROM THE DRAIN OUTLET. THE OUTLET MUST BE WELL ABOVE THE HIGH WATER LEVEL OF THE DITCH OR MANHOLE. THE FLOW ALONG THE DRAIN AND AWAY FROM THE OUTLET MUST BE MAINTAINED AT ALL TIMES.
- △ DRAIN MUST BE INSTALLED A MINIMUM OF 1/2" [12.7mm] LOWER THAN ELECTRICAL CONDUIT.

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CAD FILE: 813005-0102SHEET4.DWG SHEET 7 OF 7