

Type of Construction	Material	Test	Frequency of Acceptance Samples and Tests for Job Control	Construction Stages for Obtaining Sample or Test	Sample Size	Procedures		Remarks
						Sampling Method	Test Methods	
Roadway Pipe Culverts	Concrete Pipe	Physical	Pipe is pretested and stenciled DOT and Technician Number per ALDOT 364.	Before delivery to worksite. Before incorporation in work See ALDOT-195	1 joint per Lot. See ALDOT 364 for Lot size.	See ALDOT 364.	AASHTO T - 280 and Visual for damage.	Report on BMT 72 and BMT 47.
	Corrugated Metal Pipe Bituminous Coated Corrugated Aluminum or Metal Pipe Corrugated Aluminum Pipe	Chemical and Physical	Certified Tests	Before incorporation in work See ALDOT-195			Visual for Damage ALDOT-330	Submit BMT-60 with certifications
	Joint Sealers Liquid or Plastic	Chemical and Physical	Certified Tests	Before incorporation in work See ALDOT-195				
	Rubber Type Gaskets	Chemical and Physical	Certified Tests	Before incorporation in work See ALDOT-195				
	Mortar	See Section 611						
Bedding and Backfill	See Section 210 and 214							