

Type of Construction	Material	Test	Frequency of Acceptance Samples and Tests for Job Control	Construction Stages for Obtaining Sample or Test	Sample Size	Procedures		Remarks
						Sampling Method	Test Methods	
Sanitary Sewers	Plain or Reinforced Concrete Pipe	Pre-tested by supplier.	See ALDOT-364			ALDOT 210	Visual for damages	ALDOT-364
	Cast Iron Pipe	Physical and Chemical	Certified Test Report	Before installation See ALDOT-195			Visual for damages	Actual certified mill test report from manufacturer
	Ductile Iron Pipe							
	PVC Pipe and Fittings	Chemical and Physical	Certified Test Reports and sampled on project. A lot shall be defined as every different manufacturer's production lot as shipped.	Before installation See ALDOT-195	One 3 ft. (1 m) length each lot. Each sample must include required markings	ALDOT 210	AASHTO M 278, ASTM D 3034	Submit with BMT-1 for each sample if submitting multiple samples
	Ductile iron fittings	Chemical and Physical	Certified test reports	Before installation See ALDOT-195			Visual for damages	Actual certified mill test report from manufacturer
	Joint Sealers See Item 530.03(d)3 for types.	See Section 846.						

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Kirsty Harris
for Mark D. Bartlett
Division Administrator
Federal Highway Administration