

ALABAMA DEPARTMENT OF TRANSPORTATION
PROCEDURE FOR EVALUATION AND MAINTENANCE OF

LIST I-8

PRE-CAST CONCRETE PIPE AND
MISCELLANEOUS PRE-CAST CONCRETE PRODUCTS

1. **Material:** Pre-cast concrete pipe, manholes, culverts, segmental retaining wall blocks, masonry blocks, other similar products and miscellaneous pre-cast concrete products.
 - 7.3 Promptly report any changes in name, address, or change of ownership to the Department.
 - 7.4 Comply with all requirements of Department Procedure ALDOT 364 or ALDOT 453 as applicable.
2. **Specification:** Sections 501, 524, 529, 530, 533, 535, 602, 606, 619, 620, 621, 629, 726, 831, 850, 851, 852, 853, and 854
3. **Jurisdiction:** Product Evaluation Board (Aggregate Control Section)
 8. **Inspection and Testing:**
 - 8.1 The Department will maintain a master file of all approved plants.
 - 8.2 The Department will inspect plants a minimum of once each year.
 - 8.3 The Department will conduct selected tests according to Department procedure ALDOT 364 or ALDOT 453 as applicable.
4. **Job Acceptance Requirements:** No Job Control samples required if product works satisfactorily.
5. **Project Engineer's Responsibility:** Check and assure that all products are from approved sources. Inspect products for damage during shipment and handling.
6. **Producer's Initial Requirements:**

Companies wishing to have sources evaluated for placement on this list should furnish the Department's Product Evaluation Engineer and the Department's Aggregate Engineer with the following:

 - 6.1 Name and address of the company producing the product, including principal officers and technicians.
 - 6.2 Documentation of meeting the requirements of ALDOT 364 or ALDOT 453 as applicable.
 - 6.3 A quality control Plan as outlined in ALDOT 364 or ALDOT 453 as applicable.
 - 6.4 Submittal fees and Product Evaluation Form to the Product Evaluation Board and inspection fees to the Department's Aggregate Engineer according to ALDOT 355 and ALDOT 364 or ALDOT 453 as applicable.
7. **Producer's Maintenance Requirements:**

Companies with products on this list will be expected to comply with the following to stay on the list:

 - 7.1 Produce the same quality of products as supplied for the original evaluation.
 - 7.2 Provide only approved products to Department projects.
9. **Contractors' Requirements:** The prime contractor will be responsible for purchasing and using only approved products.
10. **Removal of Products:** Products may be removed from this list for failure to comply with Department Procedure ALDOT 364 or ALDOT 453 as applicable.
11. **Correspondence:** All correspondence concerning this list should be directed to the following:

Product Evaluation Board
Alabama Department of Transportation
3704 Fairground Road
Montgomery, AL 36110
Attn: Aggregate Engineer