Alabama Department of Transportation Bureau of Materials and Tests Testing Manual

## Corrugated Metal Structure Plate Pipe, Arch Pipe, and Arch Culverts (Coated and Uncoated)

Acceptance Sampling and Testing Schedule Section: 531

Revision: 6/1/10

			Frequency of			Procedures		
Type of Construction	Material	Test	Acceptance Samples and Tests for Job Control	Construction Stages for Obtaining Sample or Test	Sample Size	Sampling Method	Test Methods	Remarks
Corrugated Metal Structure Plate Pipe, Arch Pipe, and Arch Culverts (Coated and Uncoated)	Structural Plates, Arch Pipe and Arches and Foundation Metal Materials	Chemical and Physical	Certified Tests	Before delivery to work site See ALDOT-195	Sumple Silve	Menod	Visual for damage	See ALDOT-330 Submit BMT-60 with certifications
	Excavation, Bedding and Backfill	See Section 501, 509, or 611 See Sections 210 and 214						