

**Corrugated Metal Structure Plate Pipe, Arch Pipe,  
 and Arch Culverts (Coated and Uncoated)**

Type of Construction	Material	Test	Frequency of Acceptance Samples and Tests for Job Control	Construction Stages for Obtaining Sample or Test	Sample Size	Procedures		Remarks
						Sampling Method	Test Methods	
Corrugated Metal Structure Plate Pipe, Arch Pipe, and Arch Culverts (Coated and Uncoated)	Structural Plates, Arch Pipe and Arches and Foundation Metal Materials	Chemical and Physical	Certified Tests	Before delivery to work site  See ALDOT-195			Visual for damage	See ALDOT-330 Submit BMT-60 with certifications
	Foundation	See Section 501, 509, or 611						
	Excavation, Bedding and Backfill	See Sections 210 and 214						